

Aero-Propulsive Coupling of an Embedded, Distributed Propulsion System

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Outline



- Introduction
- Turboelectric Distributed Propulsion (TeDP)
- Project Scope
- Subscale Test Bed
- Embedded Inlet Design
- CFD Design/Results
 - Design Optimization, Thrust Angle/Level, AOA Effects
 - Differential Thrust Effects
- Wind Tunnel Verification Test
 - Thrust Level, AOA, Differential Thrust Effects
- Conclusions/Next Steps

Introduction

- NASA Subsonic Fixed Wing (SFW) Project N+3 Goals
 - 2025 Timeframe, Based on B777-200LR Baseline
 - Noise: -52dB Reduction
 - Emissions: -80% Reduction
 - **Fuel Burn: -60% Reduction**
- In Order To Meet Goals \Rightarrow New Configurations, Materials, and Propulsion Technologies
 - Hybrid Blended Wing Body (HBWB) Config.
 - HBWB Provides High Cruise L/D, Noise Shielding
 - With TeDP, HBWB Fuel Burn Reduced 18%-20%**
 - TeDP Uses Electric Motor Driven Fans Coupled Turbine Generators Via Transmission Lines
 - Total Fuel Burn Reduction HBWB+TeDP = 70%-72%**



**

NX-3 From Felder et. al.

** Assumes Superconducting Motors and Generators

1) Felder et al. ISABE-2011-1340

TeDP Advantages

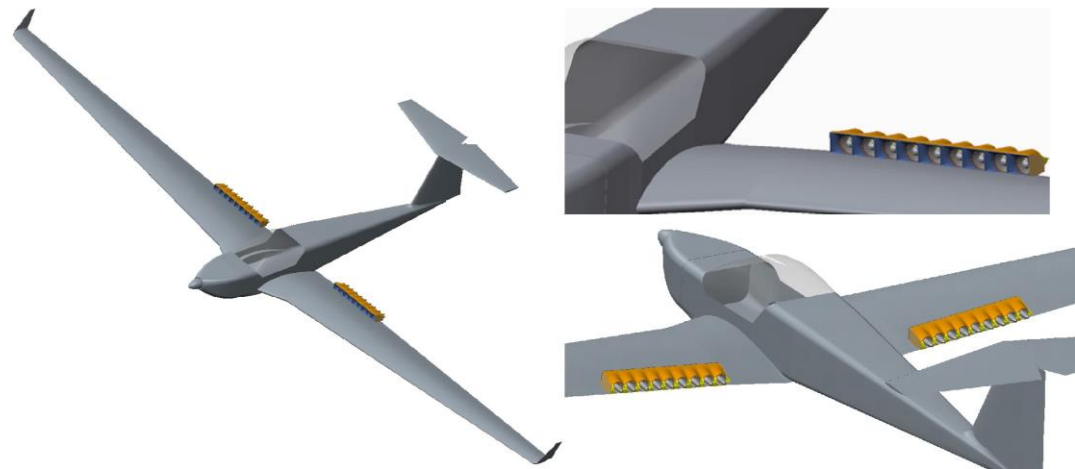
- Boundary Layer Ingestion (BLI)
 - Reduces Average Inlet Velocity and Drag of Inlet
 - Reduces Fuel Burn Compared to Pylon Mounted Design
- Reduces Wake Drag of Vehicle
 - Re-energizes Wake of Airframe With Fan Thrust Stream
- Decouples Propulsion From Power
 - Power and Propulsion Can be Placed at Optimum Locations
 - RPM of Power Generating Turbine Independent of Fan RPM
- Very High Effective Bypass Ratio
- Safety: Redundancy For Both Propulsion and Power
- Differential Thrust For Trim and Possible Yaw Control

TeDP Challenges

- Inlet Distortion Due to BLI and Inlet Geometry
 - Reduced Fan Performance, Increased Blade Fatigue Due to BLI and Inlet Secondary Flows
- Aerodynamics and Propulsion Closely Coupled
 - Interaction Between Sectional Aero Performance and Thrust Level
 - Changes in Thrust Level Effect:
 - Circulation/Lift , Spillage Induced Blockage, Pitching Moment
- Effect of Individual Fan Thrust Level/Mass Flow on Adjacent Fan Performance and Distortion
- Reliance on Superconducting Motors/Generators to Reduce Propulsion System Weight Fraction
- Increased System Complexity and New Technologies

Current Project

- **LEARN Project: Design Distributed Propulsion System For Small Test Bed Aircraft**
- Develop a Flying Demonstrator For TeDP Concepts, Systems, and Technologies
 - Reduce Development Risk of Larger, Dedicated Configuration
 - Allows Early Investigation of Complex Aero, Propulsion, and Systems
- Phase I Project
 - 3 Fan Half Model
 - CFD and Experimental
- Phase II Project
 - 5 Fan Pseudo 3D Model
 - CFD and Experimental



- Test Bed Aircraft Allows Early Assessment of Multiple TeDP Technologies and Challenges
 - BLI
 - Distortion Challenges
 - Aerodynamic/Thrust Coupling
 - Effect of Thrust Level and Mass Flow on Sectional Aerodynamic Characteristics (C_l , C_m , Trim and Trim Drag)
 - High Angle-of-Attack Behavior, Stall, Separation and Their Dependence Upon Thrust Level
 - Spanwise Differential Thrust
 - For Trim and Possible Yaw Control
 - Effect of Changing Spanwise Thrust Levels, Mass Flow and Spillage on Neighboring Fan's Thrust and Performance
 - Inlet Area Design
 - Changes in Mass Flow With Thrust Effect Spillage and Blockage
 - Is Moveable Inlet Lip Required to Adjust For Various Flight Conditions?

Scaling



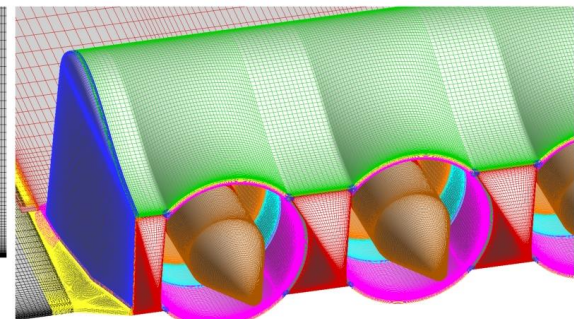
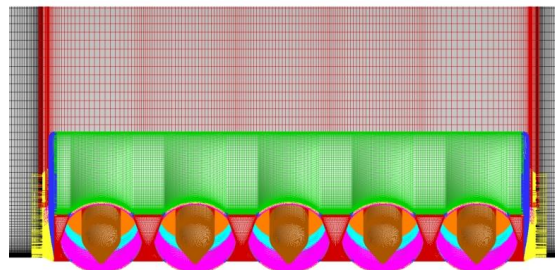
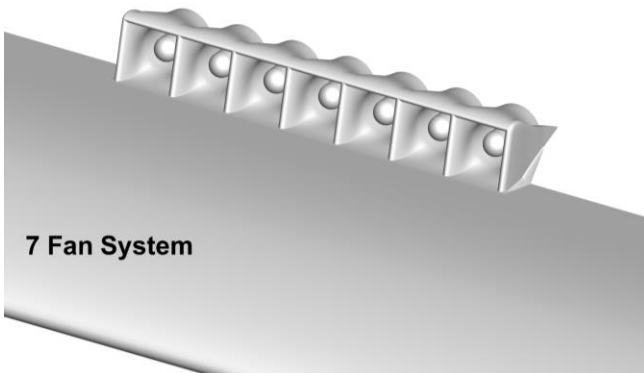
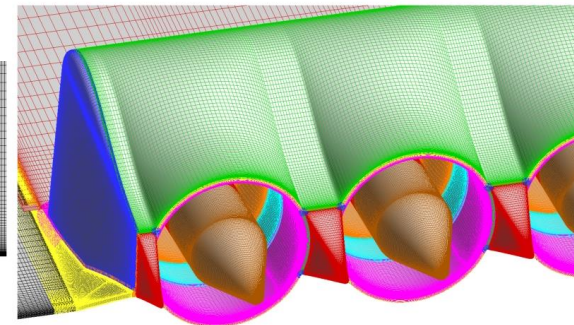
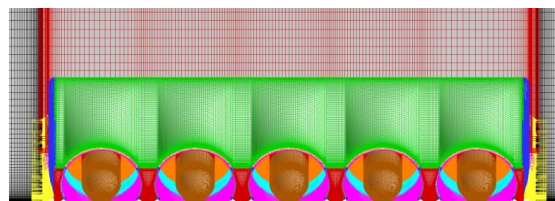
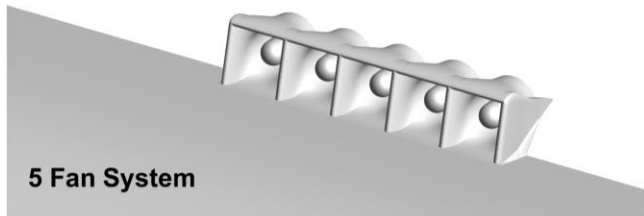
- Technologies Developed On Test Bed Need To Scale To Full Size Transport Configuration
- **Scalable Technologies**
 - BLI Effects: Match BL Height to Inlet Height Ratio, Shape Factor
 - Aerodynamic/Propulsive Coupling
 - Effect of Fan Thrust/Mass Flow on Circulation, C_l , C_m , Stagnation Point
 - Approach/Landing Configurations, Climb, High Lift/Angle-of-Attack
 - Adjacent Fan's Thrust/Spillage Level on Neighboring Fan Performance
 - Power Distribution Topology
- **Scaling Challenges**
 - Low Speed Converging vs. High Speed Diverging Inlet
 - Distortion Levels
 - Electric Power Levels
 - Shock Upstream of Inlet at Transonic Speeds

Project Goals

- Current Program Extends Previous 3 Fan Study
- Goal: Develop 5 Fan Pseudo 3D Configuration With Emphasis on Study of Aero-Propulsive Coupling
- Two Phase Program: CFD Design and Evaluation Followed by Wind Tunnel Investigation
- CFD Design/Analysis
 - Design 5 Fan BLI Inlet System
 - Scale of CFD Model Reflects Wind Tunnel Model Scale
 - Test Conditions Scale to Flying Test Bed Cruise
 - Investigate Effect of Fan Thrust Angle and Thrust Level on Performance and Aero-Propulsive Coupling, Differential Thrust, AOA Effects
- Wind Tunnel Investigation – Low Speed Test (3'x4' WT)
 - Overall Force/Moment, Surface Pressures
 - CFD Verification, Thrust Level, Differential Thrust, AOA Effects

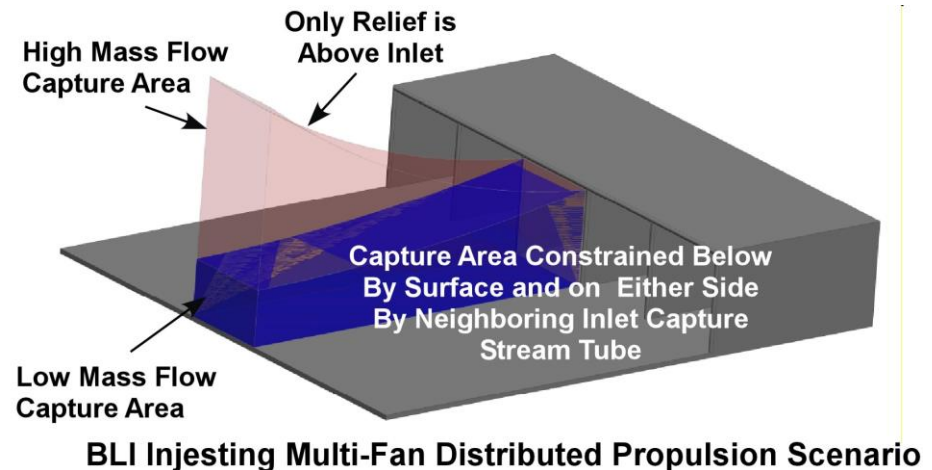
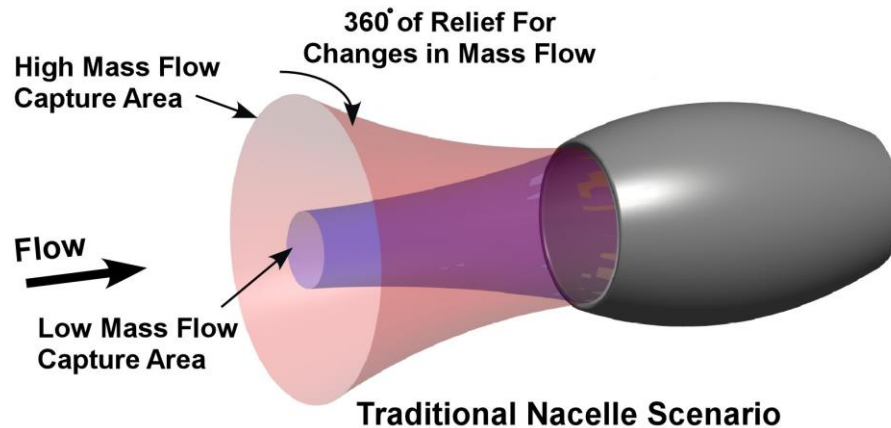
CFD Design

- OVERFLOW Used for Model Design/Analysis
 - All Geometry Generated Using Combination of in House Fortran Routines and Chimera Grid Tools
 - Complete Geometry and Volumes Generated Using an Input File Driven Scripting System
 - 20 Variable Input File: Inlet Width, Height, Location, Fan Radius and Location, Thrust Angle, Cowl Inner/Outer Lip Radius, Cowl Blend Height ... etc.
 - Allowed Fast, Parametric Optimization of Inlet Geometry



Inlet Challenges

- BLI Side-by-Side Multi-Inlet Design Challenges
 - Traditional Inlet
 - 360° of Relief For Changes in Mass Flow
 - Side-by-Side BLI Inlet
 - Capture Area Constrained by Surface and Neighboring Inlets
 - Compromise Design
 - Restriction of Capture Area Can Have Larger Implications For Off Design Spillage Effects

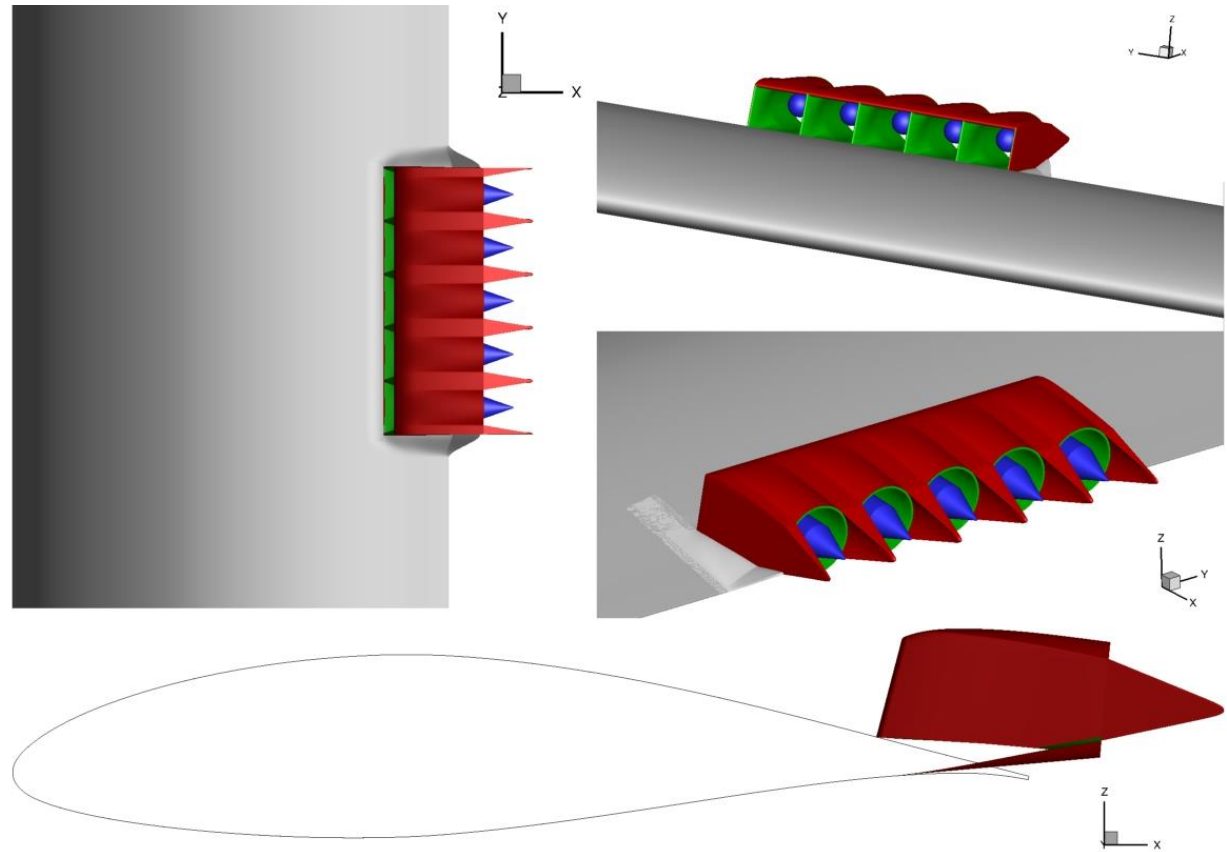


CFD Design

• Conditions

5 Fans, NACA 64₃-618 Section, 20" Chord, 5° Thrust Angle

- Model Scale Based On Wind Tunnel Scale
- Test Conditions Scale to Flying Test Bed Cruise
- Inlet at $x/c=0.85$
 - Want $C_p \geq 0$
- Inlet Sized For a Weighted Average of Cruise Thrust Required and Thrust Available
 - $T_r \Rightarrow$ Inlet Below \dot{m}_{Design}
 - $T_a \Rightarrow$ Inlet Above \dot{m}_{Design}
- Fan Sized To Replicate
 - Inlet δ /Fan Diam.
 - Fan Diam./Model Chord

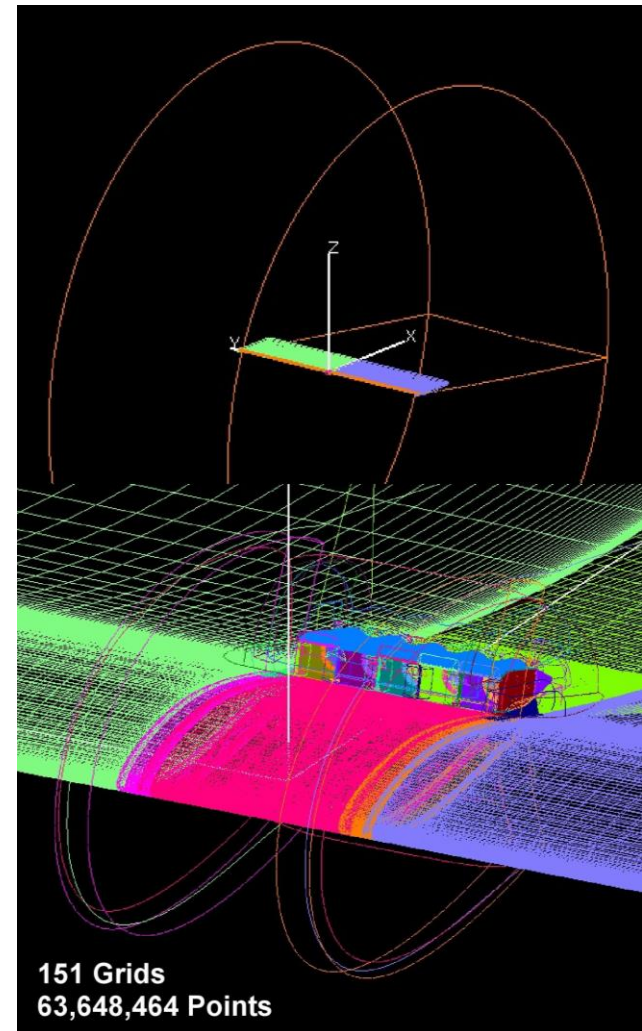


For Model Scale: $M=0.09$, $Re=1.06 \times 10^6$

$T_{r, \text{ per fan }} = 0.33 \text{ (lbs)}, \dot{m} = 0.0067 \text{ (slugs/s)}$

$T_{a, \text{ per fan }} = 0.74 \text{ (lbs)}, \dot{m} = 0.0084 \text{ (slugs/s)}$

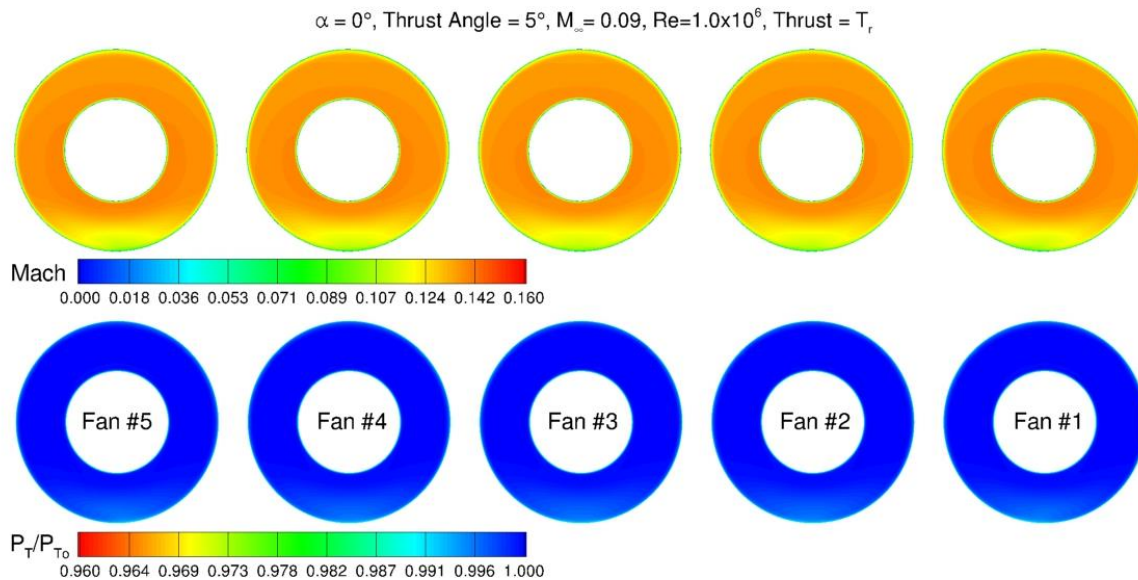
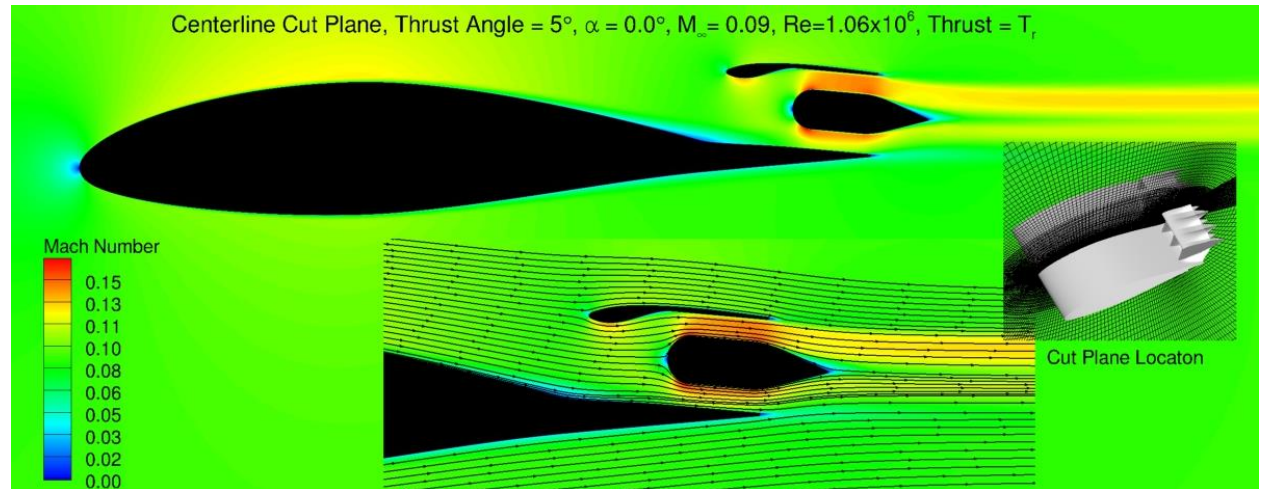
- Grid System
 - Semi-Infinite Straight Wing
- Force/Moment Integration Uses Only Center 5 Fan Section
- Fan Thrust Simulated Using Actuator Disk BC
 - Fan ΔP Adjusted to Achieve Desired Mass Flow/Thrust at $\alpha=0^\circ$
 - Fan Mass Flow at $\alpha=0^\circ$ Held Constant at Different AOAs (Constant Fan \dot{m} For Polar)
 - No Swirl
 - Fan Does Have a Large Stator Section



EDF Flowfield



- Centerline Mach Contours & Streamlines
 - No Separation In Duct or On Cowl Surface
- Effect of BLI
 - $\delta/h_{Inlet} = 0.30$
 - BL Effect Continues Through Fan (No Swirl)

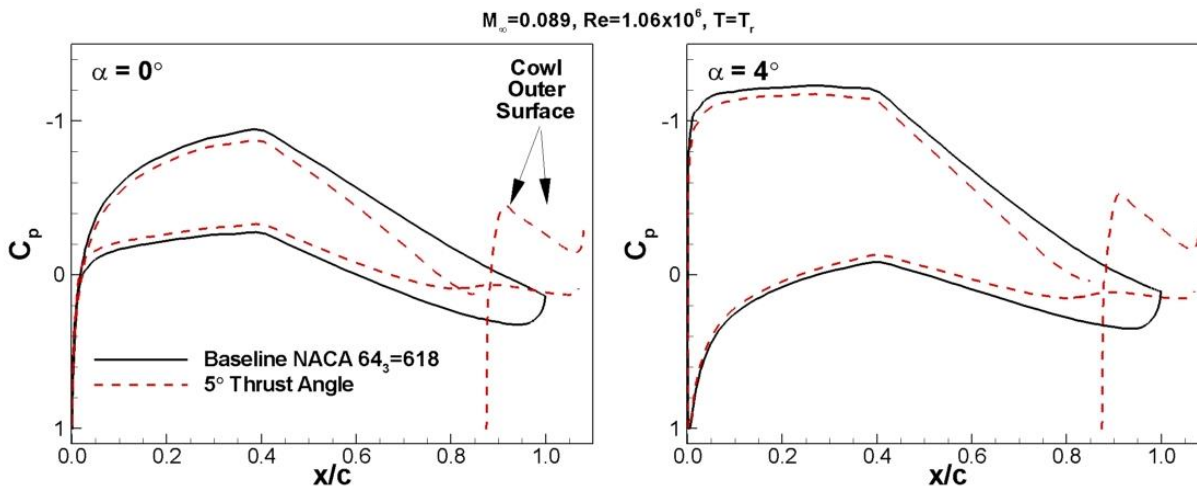
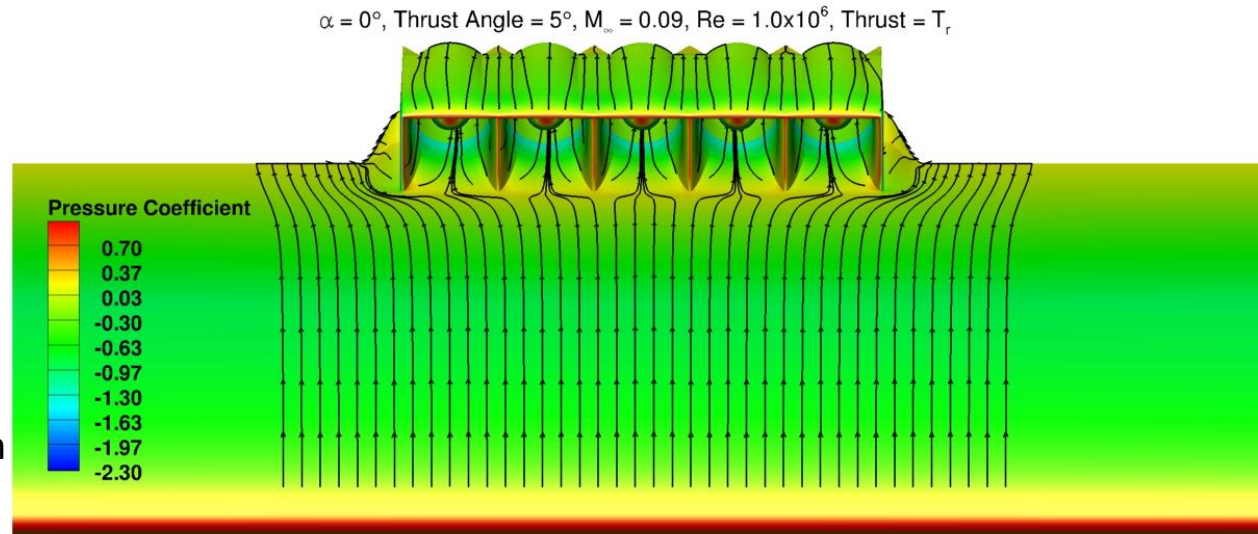


- Fan Face Mach & Total Pressure Contours
 - BL Confined to Bottom of Fan Duct (No Swirl)
 - Slight Asymmetry in Mach For Outer Fans Contours
- Very Little Distortion
 - Low Mach #
 - Converging Duct

EDF Flowfield

Pressure Contours & Surface Streamlines

- At T_r , Mass Flow is Below Inlet Design Mass Flow
- Low Mass Flow Condition Creates Back Pressure
- Asymmetry In Outer Fans as Flow Searches For Path of Least Resistance



Centerline Pressures

- Change in Section Camber Compared To Baseline NACA 64₃-618
- Baseline TE Angle $\approx 14.5^\circ$
- Effect of Low Mass Flow Evident in Higher Pressures Upstream of Inlet

Effect of Thrust Angle



- Thrust ∇ Controls Camber

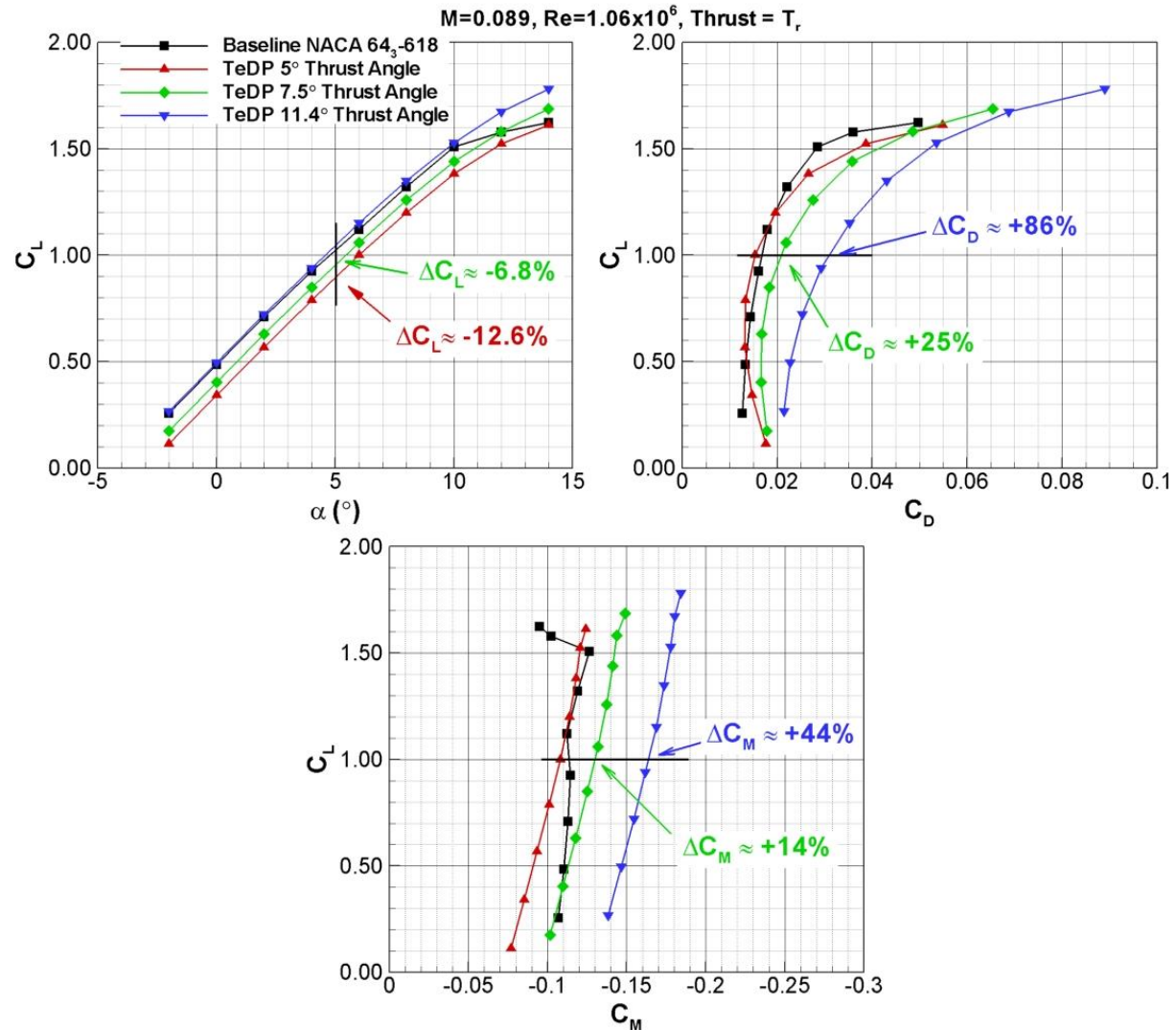
- Aft Fan Location Means Increasing Thrust ∇ Increases Camber
- Increasing Thrust ∇
 - Shifts Lift Curve
 - Increases Nose Down Moment
 - Increases Drag: Primarily Due to Low Cowl Top Pressures – Aft Facing Surface

- 11.4° Thrust ∇ Best Matches Baseline Lift

- Highest Moment
- Largest Drag Increase

- 5° Thrust ∇ Most Efficient

- Best Drag, Moment, Thrust



Effect of Thrust Level



- Inlet Capture Area

- Sized For a Mass Flow Between T_r and T_a

- Windmill

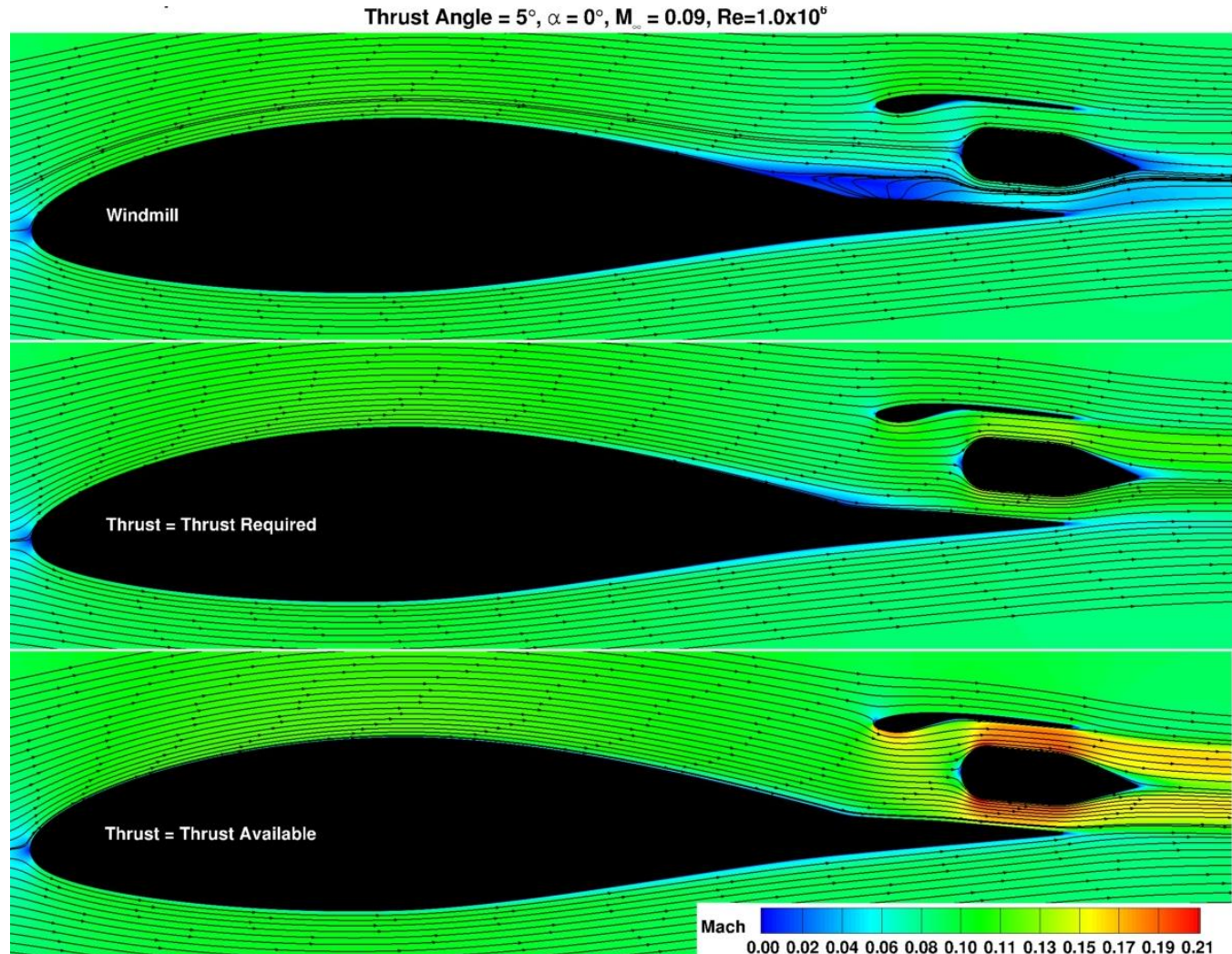
- Blockage Creates Large Separated Region Upstream
- Cowl Remains Attached

- Thrust Required

- $V_{Inlet} = 0.81V_{\infty}$
- $\delta/h_{Inlet} = 0.30$

- Thrust Available

- $V_{Inlet} = 1.10V_{\infty}$
- $\delta/h_{Inlet} = 0.23$



Effect of Thrust Level

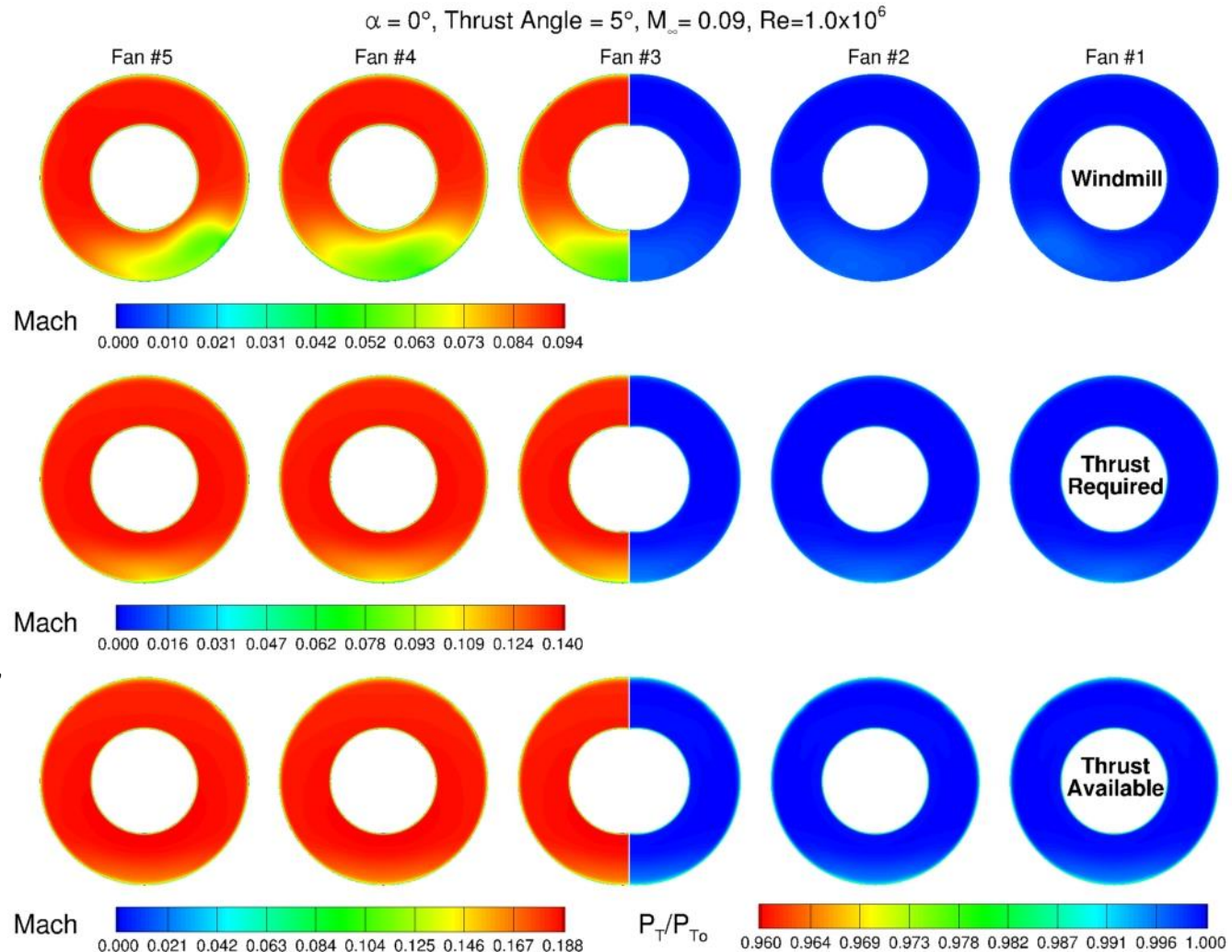


- Mach Contours

- Show Decreasing BL Height With Incr. Mass Flow
- Show Increasing Symmetry With Incr. Mass Flow

- Total Pressure Contours

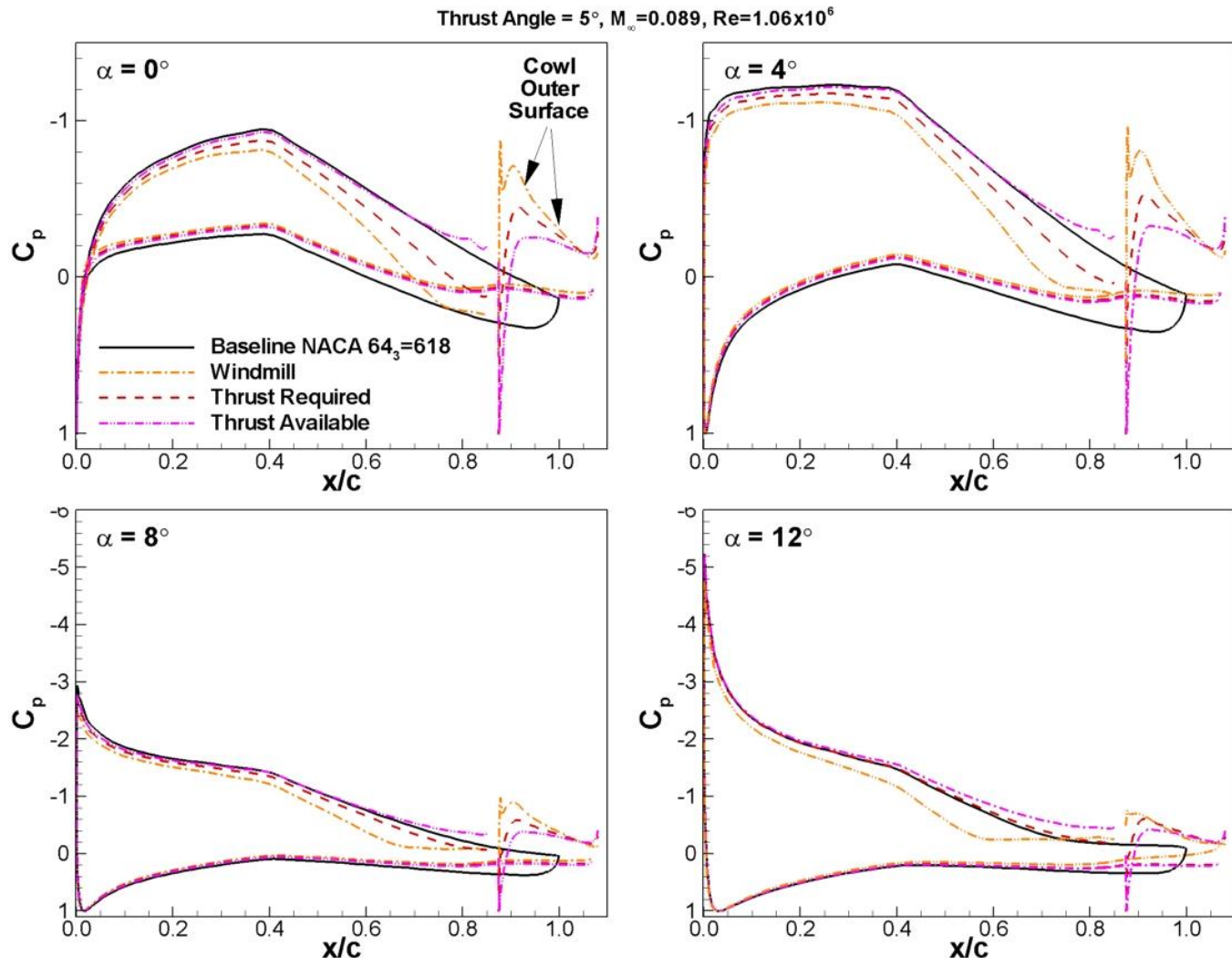
- Very Little Distortion, Even For Windmill Case
 - Low Mach #
 - Converging Inlet



Effect of Thrust Level



- Windmill
 - Blockage Creates Large Separated Region Upstream
- Thrust Required
 - Below Design \dot{m}
 - $V_{\text{Inlet}} = 0.81V_{\infty}$
- Thrust Available
 - Above Design \dot{m}
 - $V_{\text{Inlet}} = 1.10V_{\infty}$

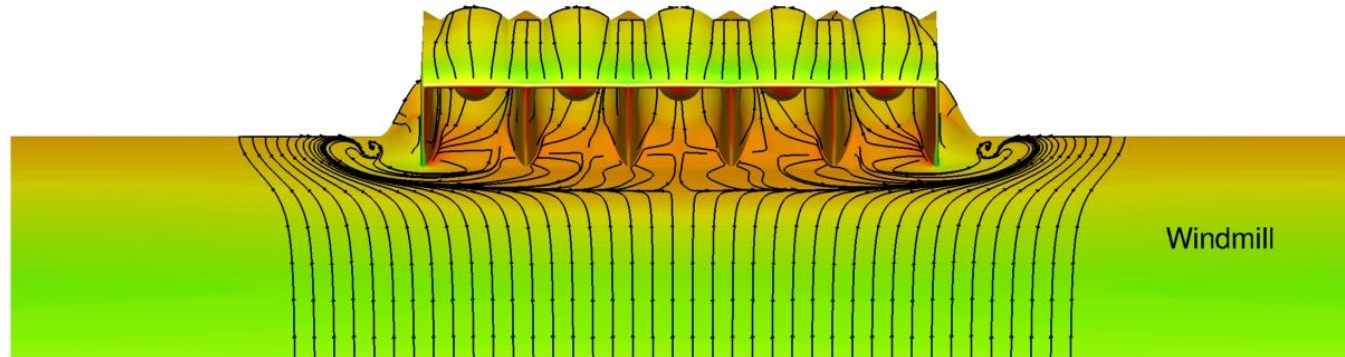


Effect of Thrust Level

$\alpha = 0^\circ$, Thrust Angle = 5° , $M_\infty = 0.09$, $Re = 1.0 \times 10^6$

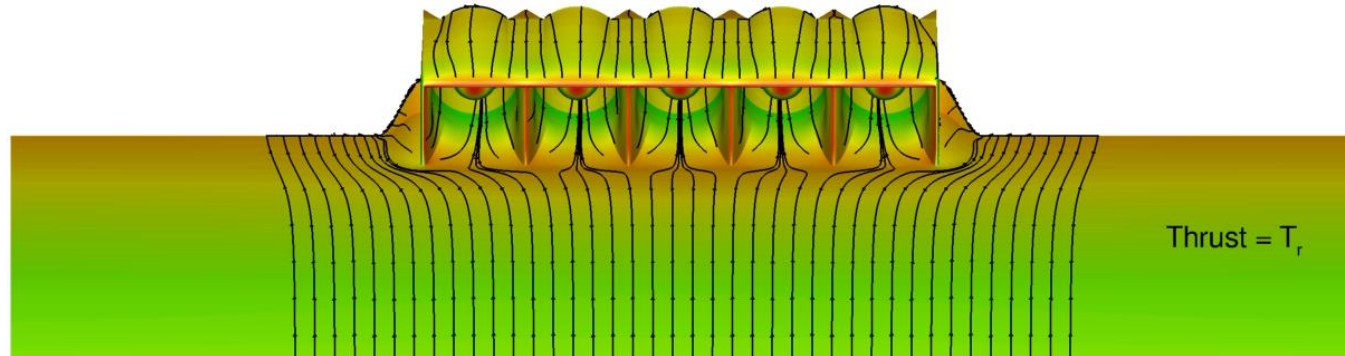
- Windmill

- Blockage Creates Large Separated Region Upstream
- Flow Primarily Attempts to Move to the Outside
- Attached Cowl



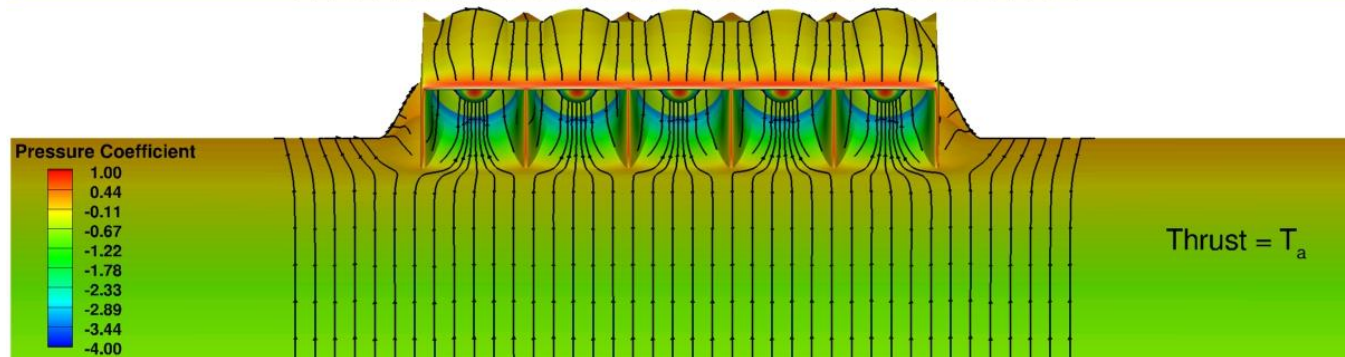
- Thrust Required

- Below Design \dot{m}
- Slight Asymmetry in Outer Fans

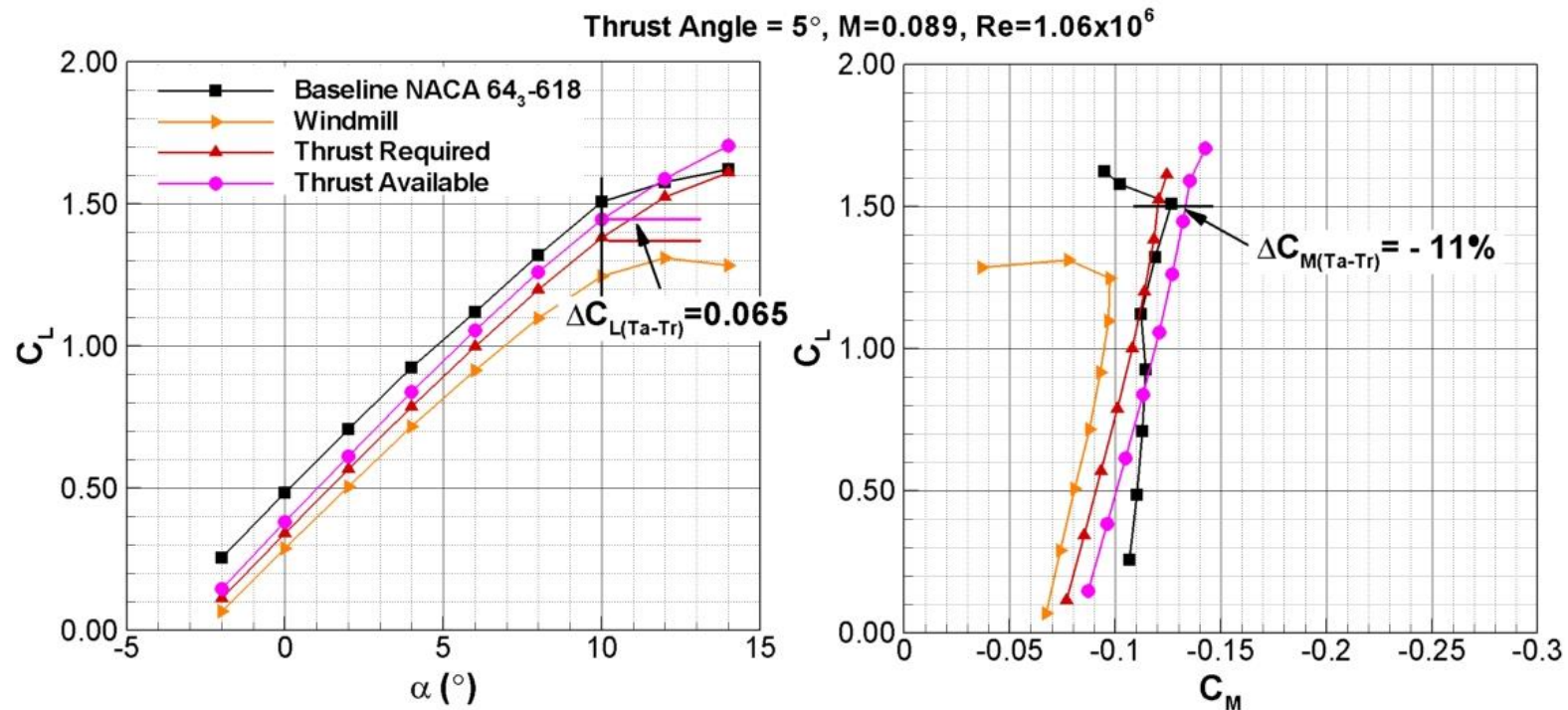


- Thrust Available

- Above Design \dot{m}
- Good Fan-to-Fan Symmetry



Effect of Thrust Level

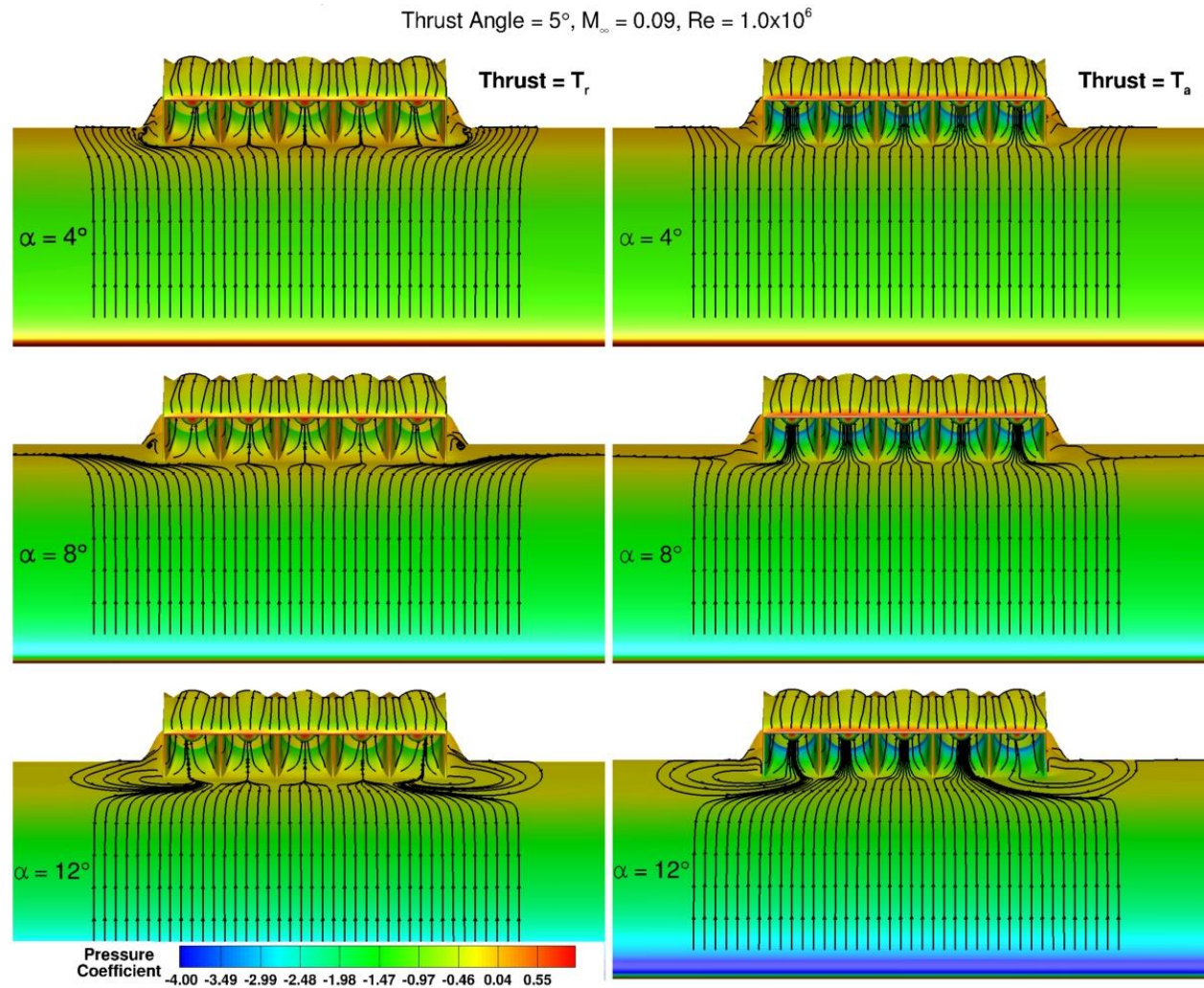


- Increasing Thrust Level/Mass Flow Increases Effective Camber
 - Combination of Increased Thrust Vector in Lift Direction and Thrust Based Circulation Effect
 - At $\alpha = 10^\circ$, $\Delta C_{L(Ta-Tr)} = 0.065$, Lift Based Thrust Vector Only Accounts For $\Delta C_L = 0.015$
- Windmill Results Most Likely Optimistic
 - Presence of Fan in Actual System Would Increase Blockage
- Increasing Thrust Level/Mass Flow Increases Nose Down Moment

Effect of Thrust Level



- Ingestion of BL by Fans Postpones Separation For Powered Cases
- Baseline Section Separation Effects Outer Fan Flowfield
 - Baseline Section Exhibits Small Near-Wall TE Sep. at $\alpha=8^\circ$
 - Separation Grows and Moves Forward With Increasing α
- Loss of Lift at Higher C_{Ls} Due To Interaction of Outer Fans With Baseline Separation



Differential Thrust

Differential Thrust Cases Investigated

- T_r T_r T_r T_r Windmill
- T_a T_a T_a T_a Windmill
- T_a T_a T_a T_a T_r

For F&M Results, Largest Effect On Drag

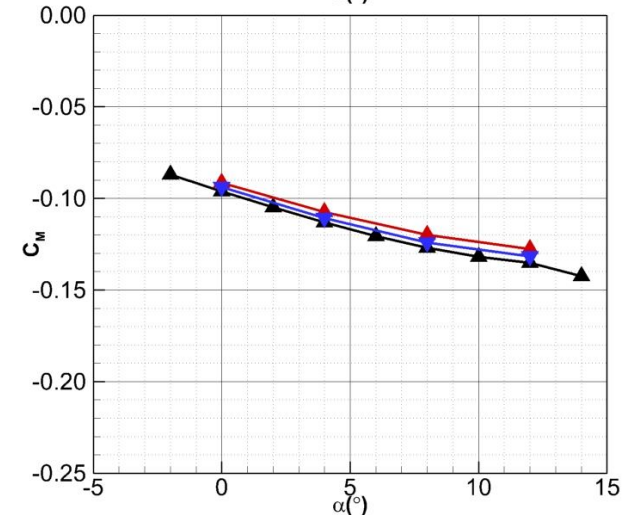
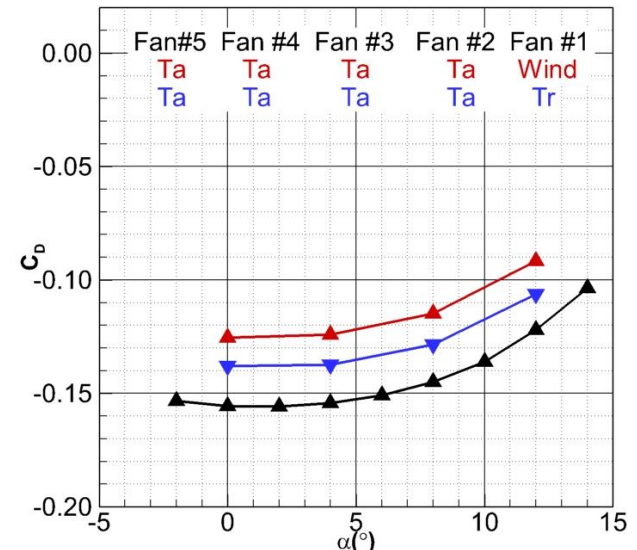
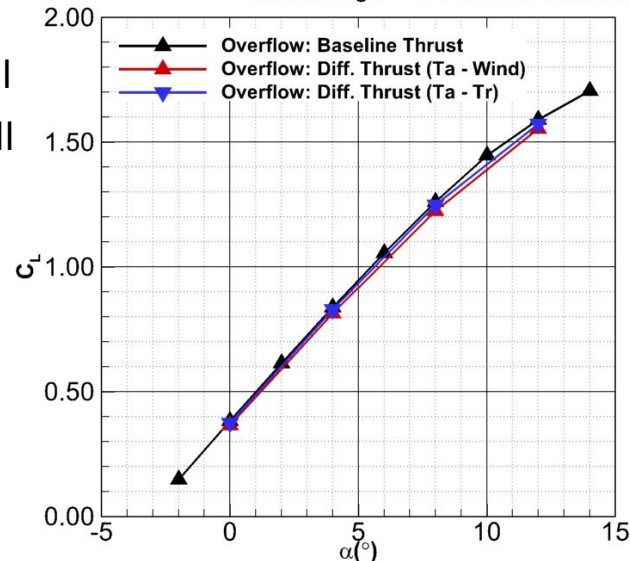
- Small Loss In C_L and Reduction in C_M
- Primarily an Increase in C_D
- Losses Optimistic Due to no Fan in Windmill

Thrust Required Results Show Similar Trends

- Slight Increase in Effect Due to Increased Separation and Interaction With Outer Baseline Section

Would Expect Increased Losses With Multi-Fan Differential Cases

TeDP Comparison of Overflow Predicted Differential Thrust Force and Moment Results
Thrust Angle = 5°, Thrust Available/Windmill or Thrust Required, $M=0.09$, $Re=1.06 \times 10^6$



Differential Thrust

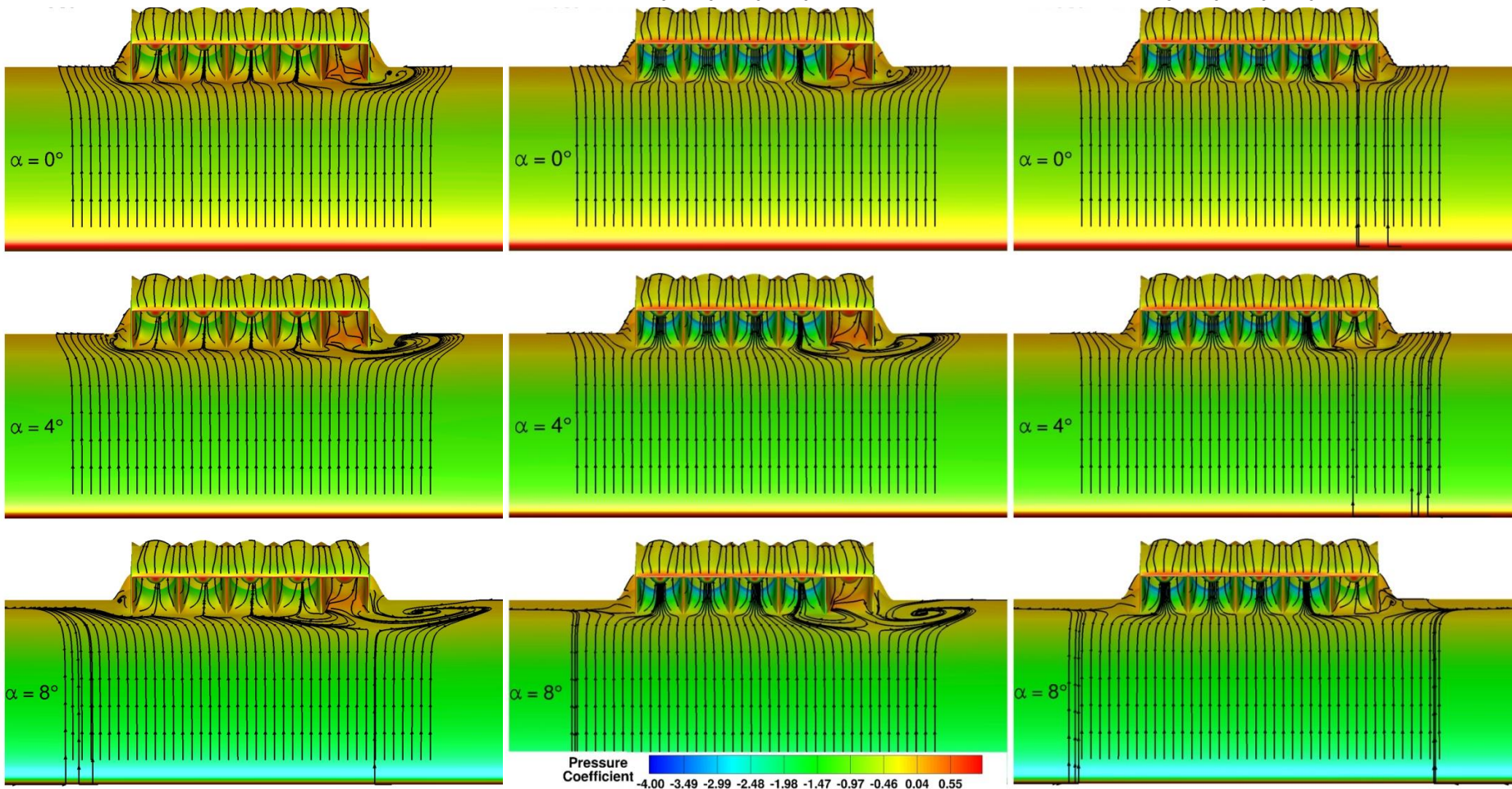
Effect of Diff. Thrust and α on OVERFLOW Predicted TeDP Model Surface Pressures and Streamlines

Thrust Angle = 5° , $M_\infty = 0.09$, $Re = 1.0 \times 10^6$

Thrust Req./Wind
 T_r T_r T_r T_r Wind

Thrust Avail./Wind
 T_a T_a T_a T_a Wind

Thrust Avail./Req.
 T_a T_a T_a T_a T_r



Pressure Coefficient
-4.00 -3.49 -2.99 -2.48 -1.98 -1.47 -0.97 -0.46 0.04 0.55

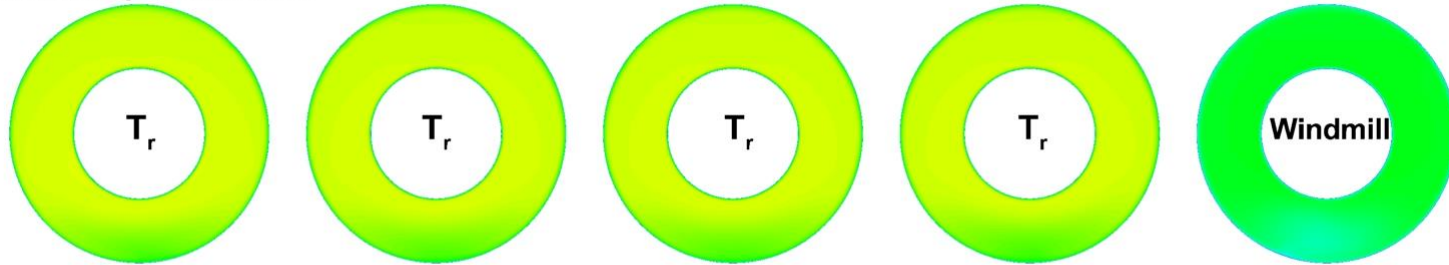
Differential Thrust

OVERFLOW Predicted Differential Thrust Effects: Fan Face Mach Contours

$\alpha = 0^\circ$, Thrust Angle = 5° , $M_\infty = 0.09$, $Re = 1.0 \times 10^6$

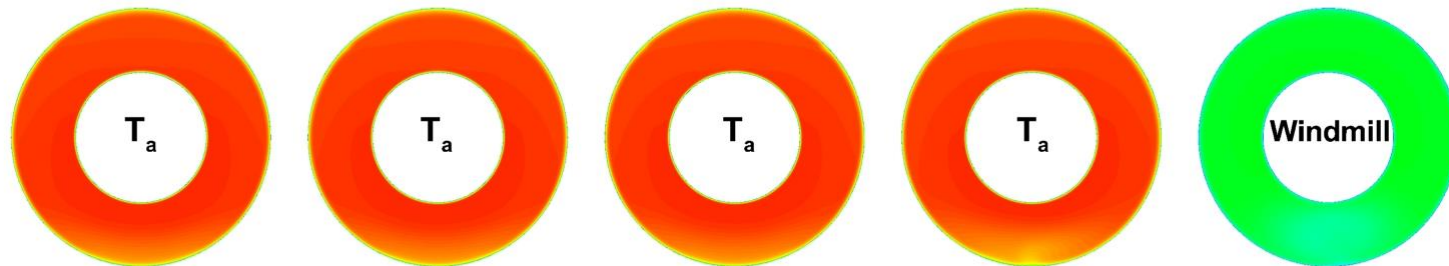
- Large Separation Upstream of Windmill Inlet Has Minor Effect on Neighboring Fan Face Contours

Thrust Required/Windmill



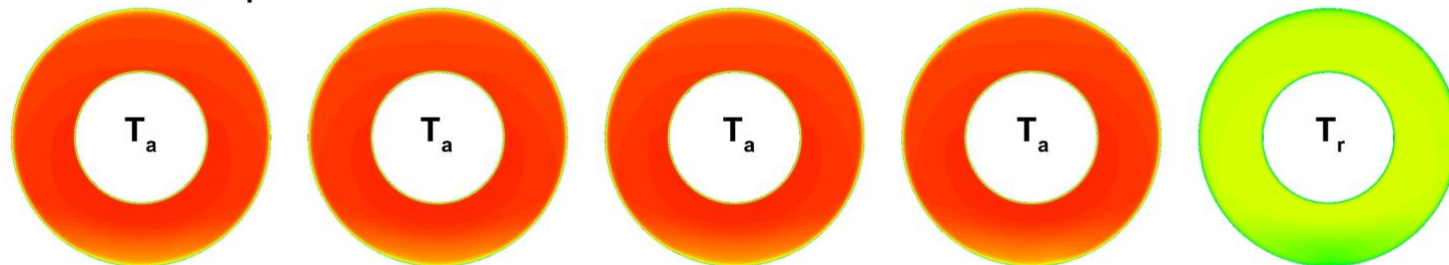
- Largest Effect For Thrust Available – Windmill Case

Thrust Available/Windmill



- Centerline Fan Contours Unaffected
- Reduced Mass Flow Effect Confined to Adjacent Fan

Thrust Available/Required



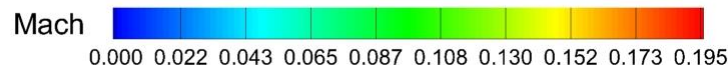
Fan #5

Fan #4

Fan #3

Fan #2

Fan #1



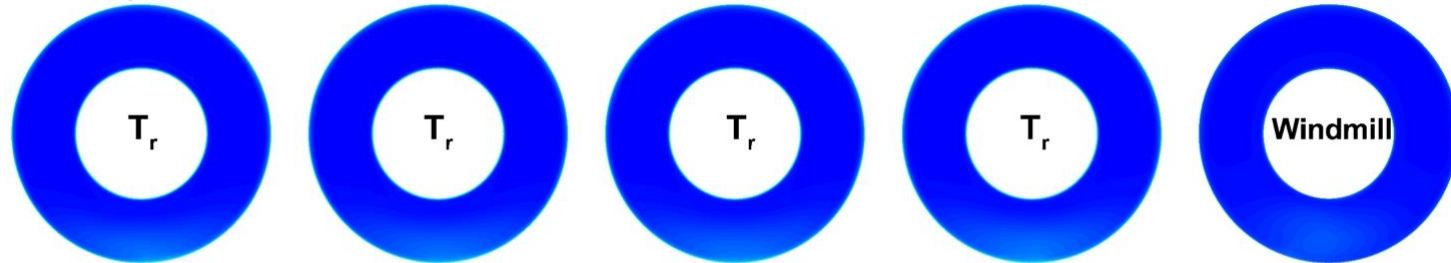
Differential Thrust

OVERFLOW Predicted Differential Thrust Effects: Stagnation Pressure Ratio Contours

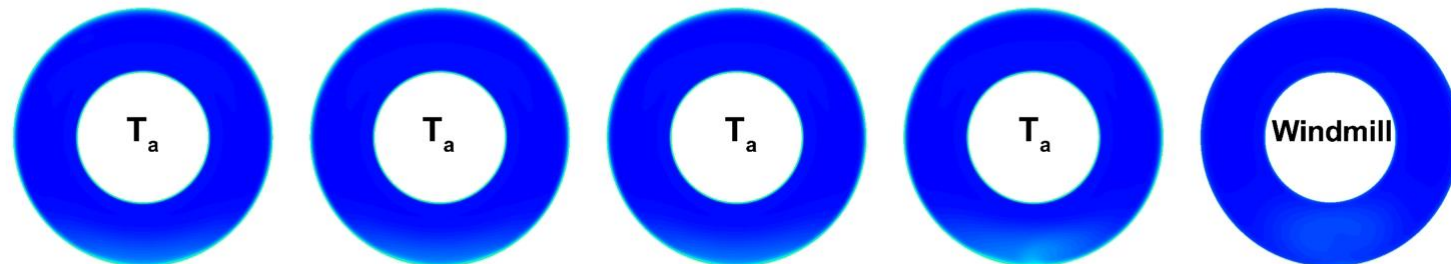
$\alpha = 0^\circ$, Thrust Angle = 5° , $M_\infty = 0.09$, $Re = 1.0 \times 10^6$

- As Has Been Observed Throughout Study, Very Little Stagnation Pressure Loss at Fan Face
 - Low Mach # Combined With Converging Inlet
- Largest Effect For Thrust Available

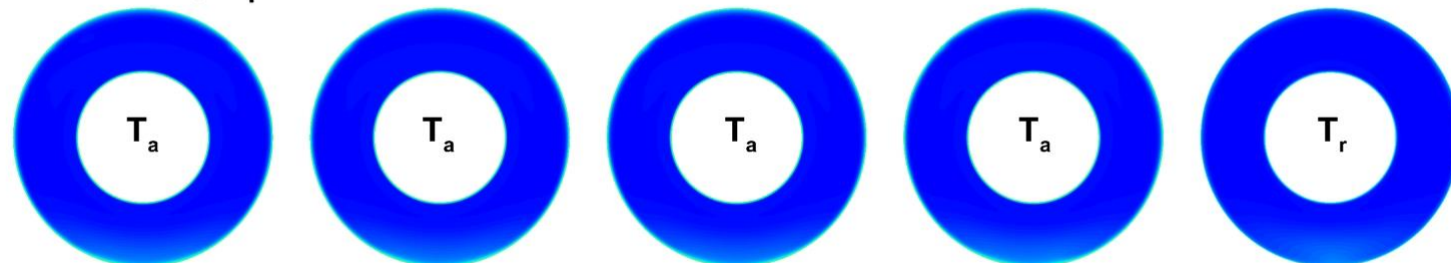
Thrust Required/Windmill



Thrust Available/Windmill



Thrust Available/Required



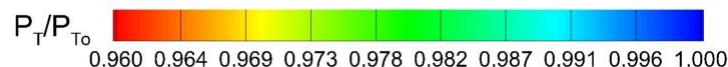
Fan #5

Fan #4

Fan #3

Fan #2

Fan #1

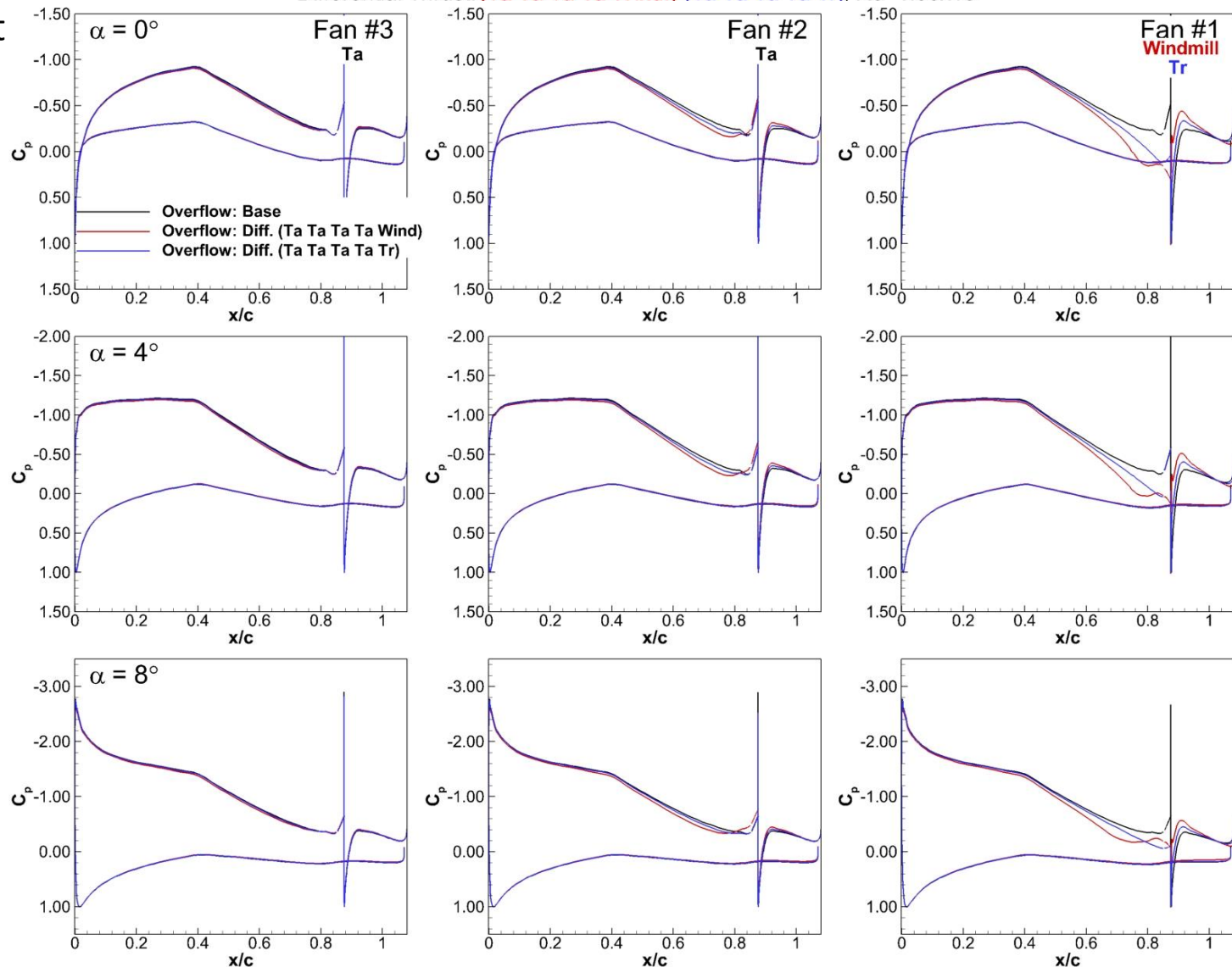


Differential Thrust

TeDP Comparison of Differential Thrust Overflow Predicted Surface Pressures

Differential Thrust: (Ta Ta Ta Ta Wind.) (Ta Ta Ta Ta Tr), $Re=1.06 \times 10^6$

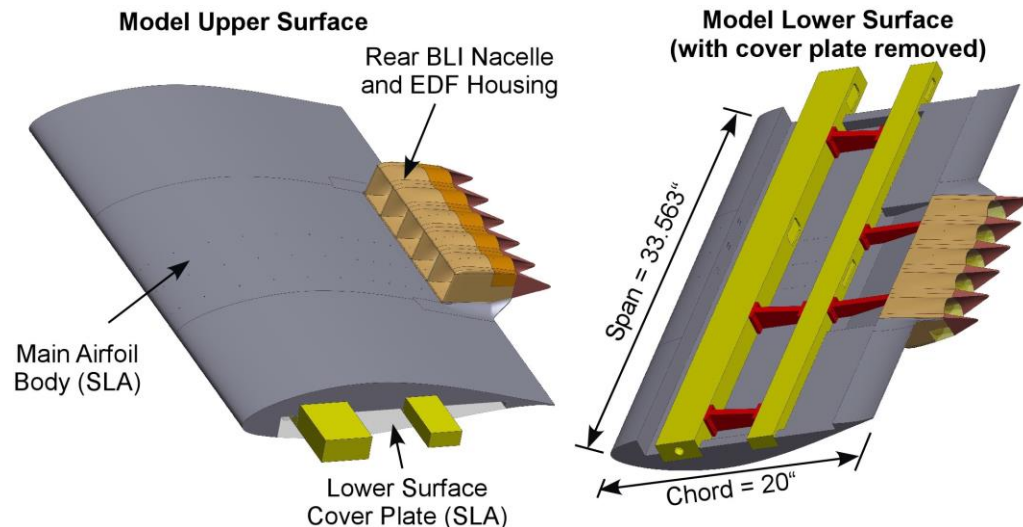
- Significant Impact Observed In Reduced Mass Flow Fan Pressures
- Minor Impact Observed In Adjacent Fan Pressures
- Center Fan Essentially Unaffected
- Reduced Mass Flow Effect Confined to Adjacent Fan



- Thrust Angle Effects
 - Fan Thrust Angle Directly Affected Section Camber
 - Higher Thrust Angle Geometries Produced Large Drag and Moment Increases
 - Large Drag Increases Primarily a Result of Increased Pressure Drag on Cowl Surface Due to Cowl Rotation (Aft Facing Surface)
 - 11.4° Thrust Angle Best Matched Baseline Section Lift Curve
 - 5° Thrust Angle Most Efficient Geometry: Best Match of Baseline C_D and C_M
- Thrust Level Effects
 - ΔC_L of 5-6% and ΔC_m of 10% Were Observed Between T_r and T_a Cases
 - Changes Were Primarily a Result of Mass Flow Based Circulation Effects
 - Smaller Than Anticipated
 - Asymmetries in Inlet Flowfield Were Observed as a Function of α
 - Due to BLI, Fan Flowfield Tends to Remain Attached
 - Separation Generated By Baseline Section On Either Side of Fan Section Was Observed to Interact With Outer Fan Flowfields
- Differential Thrust Effects
 - Force/Moment: Drag Primarily Affected With Slight C_L Reduction
 - Pressures and Fan Face Results Show Reduced Fan Mass Flow Effect is Confined to Adjacent Fan and Does Not Propagate Beyond Adjacent Fan

Final Tunnel Test

- Final Verification Wind Tunnel Test Performed
 - University of Illinois at Urbana-Champaign 3 ft x 4 ft Tunnel
- Test Examined Multi-Fan Effects on Aerodynamic/Propulsive Coupling, BLI, Circulation and Angle-of-Attack
- Effect of Fan Thrust Level and Mass Flow on:
 - Overall Wing and Sectional Aerodynamic Characteristics
 - High Angle-of-Attack Behavior: Separation Location, Characteristics, and Progression
 - Spanwise Differential Thrust: Effect of Changing Fan Mass Flow and Spillage on Adjacent Fan Flowfield and the Extent to Which Those Effects are Propagated
- Model Mimicked 3D CFD
 - 5 Fan BLI System Mounted on Center of 2D Model
 - Model Spanned Tunnel Height
 - Stereo Lithography Skin With Stainless Spars/Ribs



Test Set-Up

- 3 Axis Force Balance

- Lift, Drag, Moment

- Surface Pressures

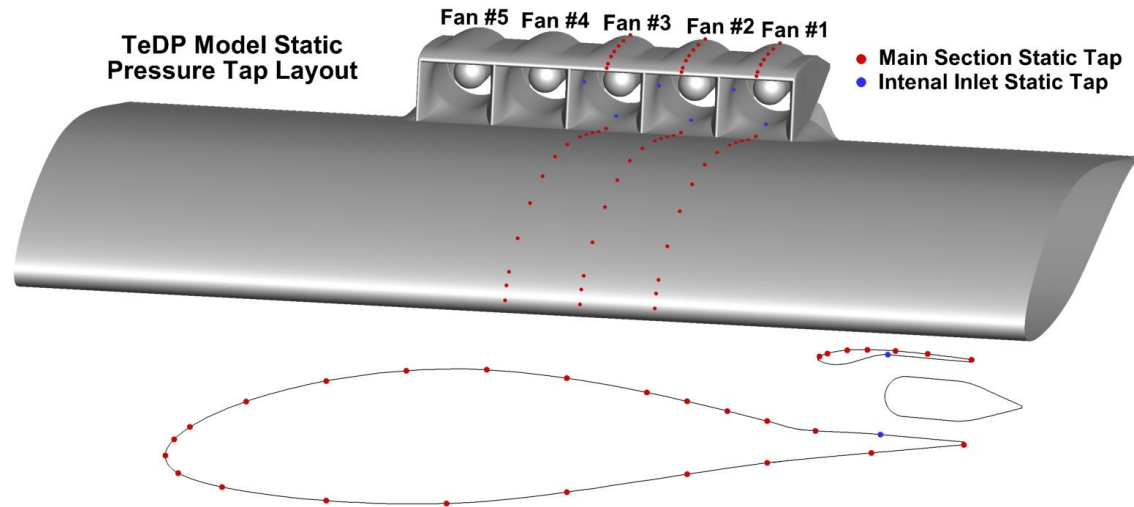
- 3 Rows (Fans #1, #2, #3)
- Internal Duct Pressures
 - Calibrate Fan RPM/Mass Flow to Match CFD Conditions

- Fans: Hyperflow 56 EDF

- R/C Hobby EDF (1.9 lbs Static Thrust/Fan, 15 V at 32 Amps, 50,000 RPM)
- Fans Run From DC Power Supply
 - Motor/Controller Heating Issues
 - Water Cooled Controllers
 - Heating Issues Related to Power Supply?

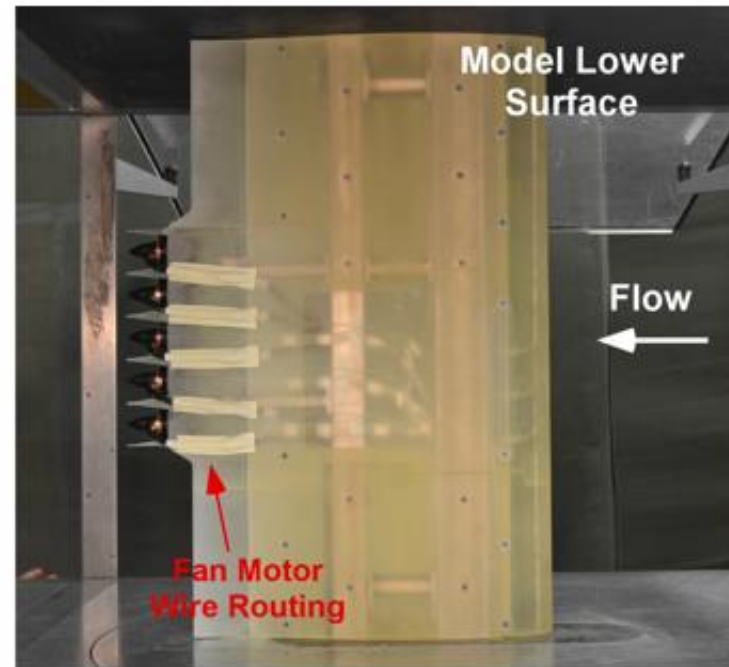
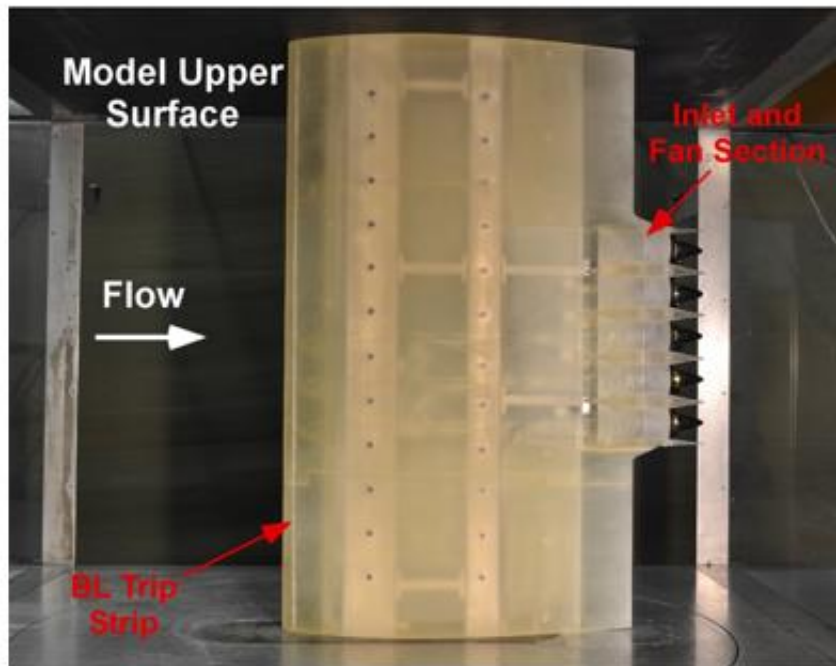
- Could Not Obtain 5-Hole Wake Data

- Planned to Map Wake With 5-Hole Probe
- Runs Required 5+ Hours For Single AOA
- Heating Issues Reduced Max Run Times to Several Minutes



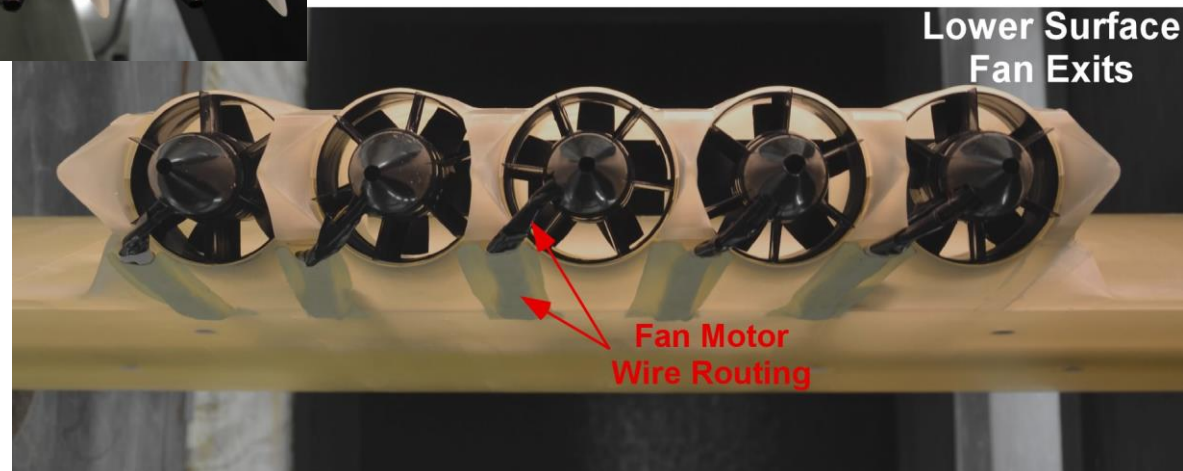
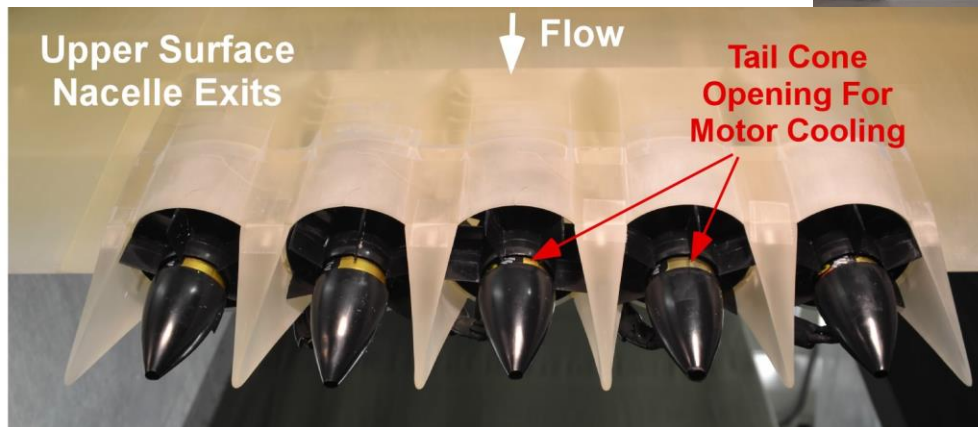
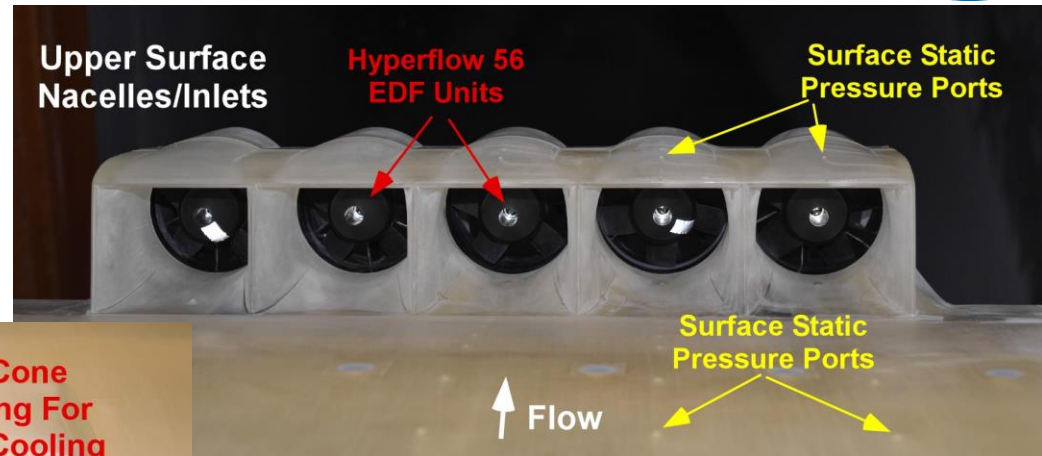
Test Set-Up

- Fans Computer Controlled (National Instruments LabView)
 - Measured Fan RPM, Motor Amperage/Power, Motor/Controller Temperature
- Floor Balance: Lift, Drag, Pitching Moment
- Surface Pressures: DTC Initium System
- Due To Small EDF Size Motor Wires Had to be Routed Externally
 - Primarily Drag Increase



Test Set-Up

- Nacelle/Fan System Installed Photographs



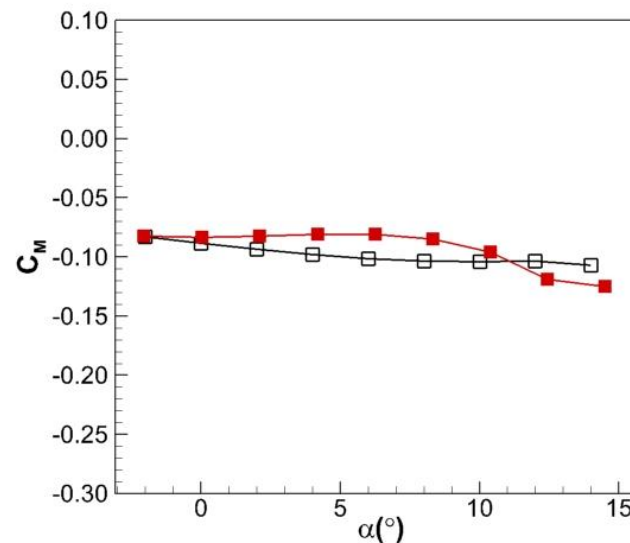
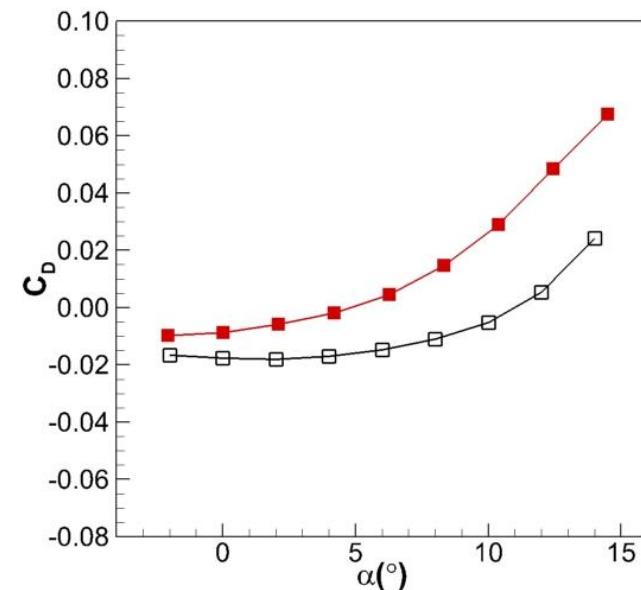
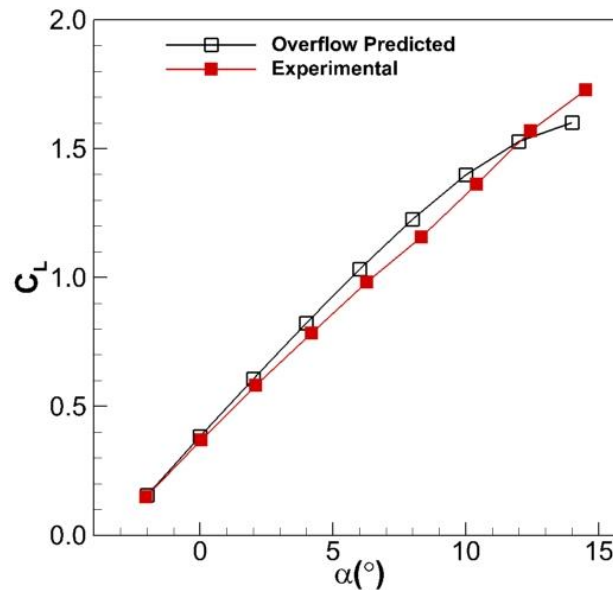
Test Conditions

- Conditions Run to Match CFD Based on Test Bed Cruise Thrust Required and Thrust Available Fan Mass Flows
 - Fan Throttle Calibrated Using Internal Duct Pressures
 - Fan Throttle versus Duct and Surface Pressures
 - $M=0.09$, $Re=1.06 \times 10^6$
- AOA Polars, $\alpha = -2^\circ$ to 14°
 - Thrust Required Mass Flow ($T_r = 30\%$ Throttle, Fan RPM $\approx 33,000$)
 - Thrust Available Mass Flow ($T_a = 80\%$ Throttle, Fan RPM $\approx 42,500$)
 - Windmill Condition
- Differential Thrust Polars
 - Abbreviated AOA Polar, $\alpha = 0^\circ, 4^\circ, 8^\circ, 12^\circ$

	Fan #5	Fan #4	Fan #3	Fan #2	Fan #1
Thrust Level	T_r	T_r	T_r	T_r	Windmill
	T_a	T_a	T_a	T_a	Windmill
	T_a	T_a	T_a	T_a	T_r
	T_r	T_r	T_r	Windmill	Windmill
	T_r	T_r	Windmill	T_r	T_r

Thrust Required Results

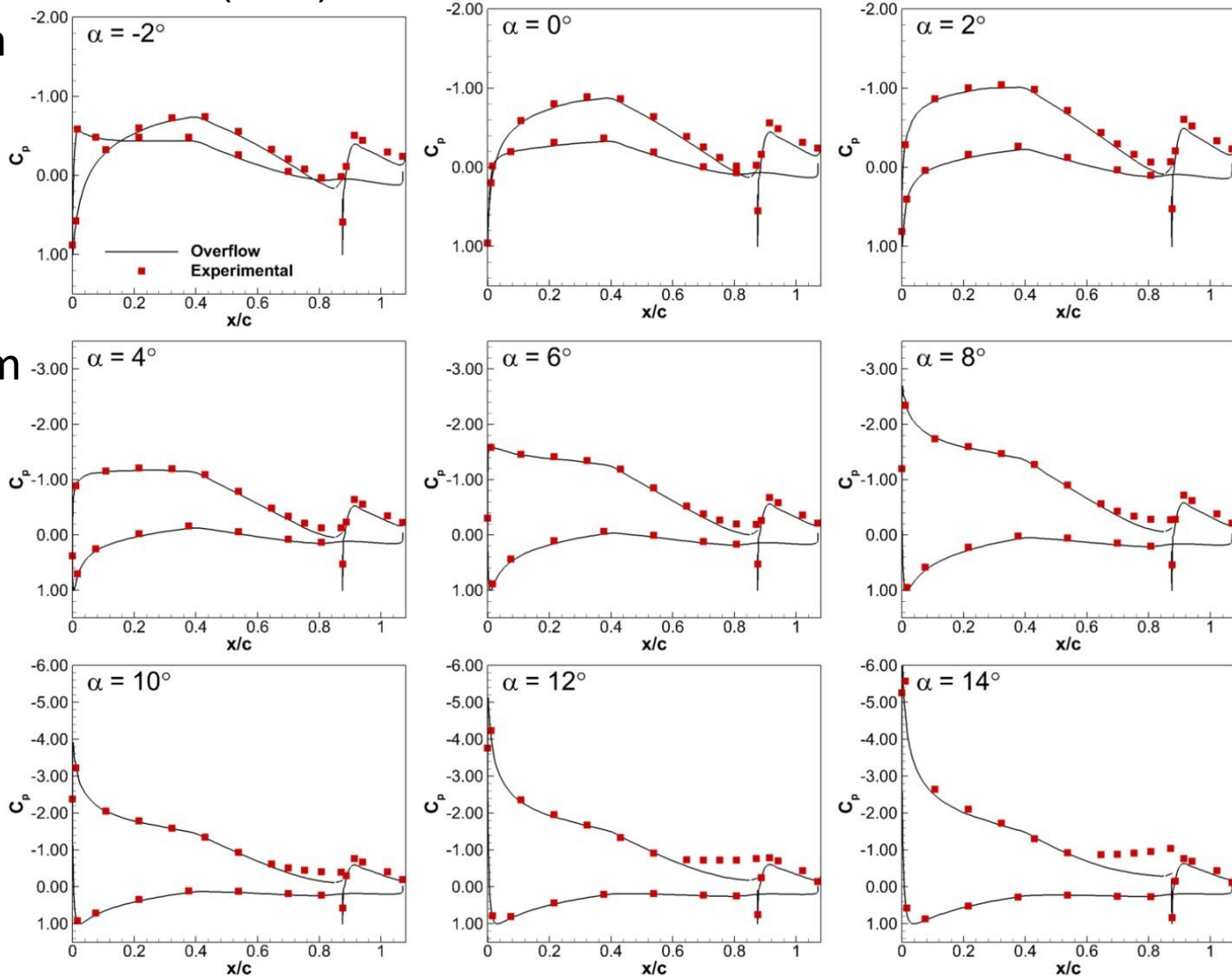
- Good C_L Match at Low AOAs
- CFD Over Predicts C_L at Mid AOAs
 - At $\alpha = 4^\circ$, $\Delta C_L = 0.05$
 - At $\alpha = 8^\circ$, $\Delta C_L = 0.10$
- No C_L Break at High α For Exp. Data
- Exp. C_D Higher Than CFD
 - Discrepancy Grows With α
 - External Wire Routing
 - Fan Wires in Thrust Stream
 - Lower Surface Routing Into Model
 - Sidewall Horseshoe Effects
- C_{M0} Well Predicted at Low α
 - Trend With α Off
 - C_M Difficult to Match (Sidewall Effects)



Thrust Required Results

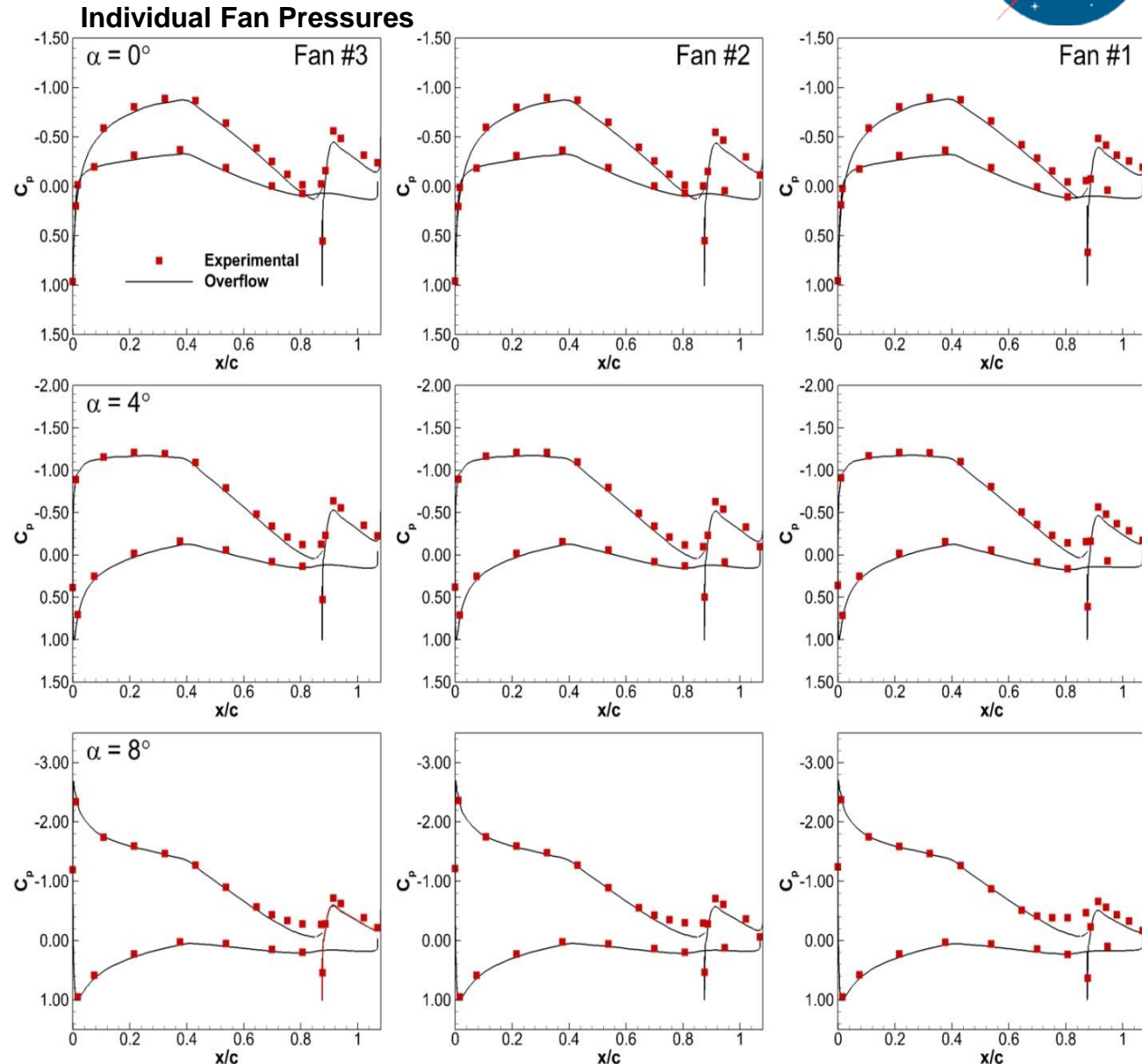
- Overall Exp. Pressures Match CFD Well
- CFD Under Predicts Cowl Pressures
- Small Separated Region Upstream of Inlet For Mid AOAs
 - Inlet Below Design \dot{m}
 - Increased Adverse dP/dx
- No Loss in Suction Peak or Upper Surface Pressures With Sep. at High α

Centerline (Fan #3) Pressures



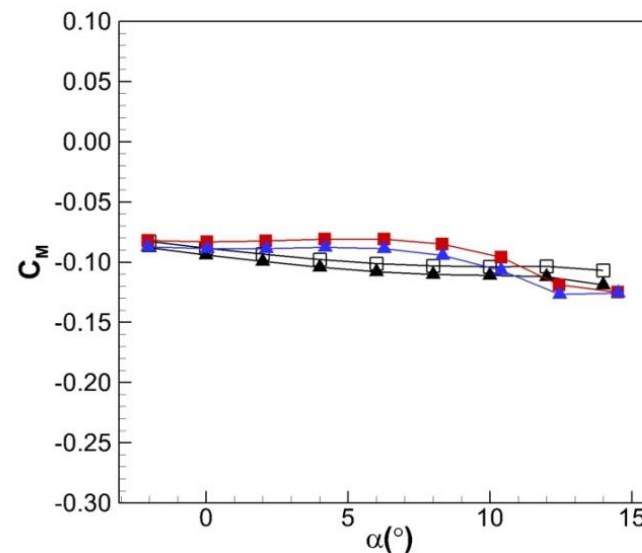
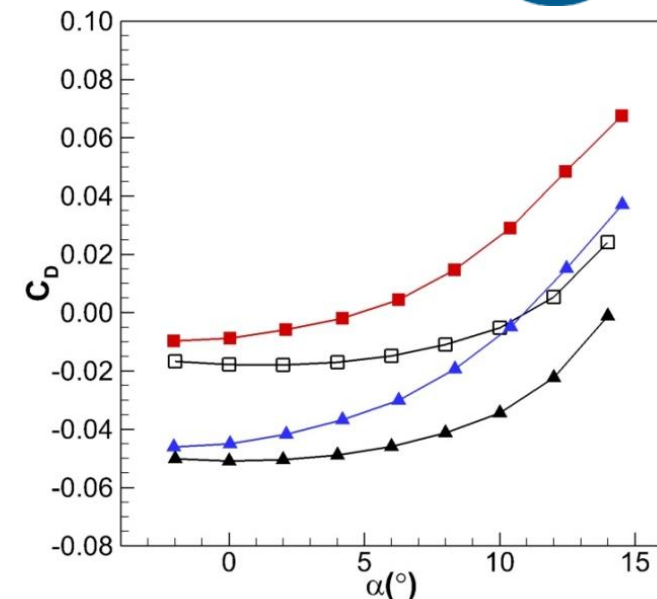
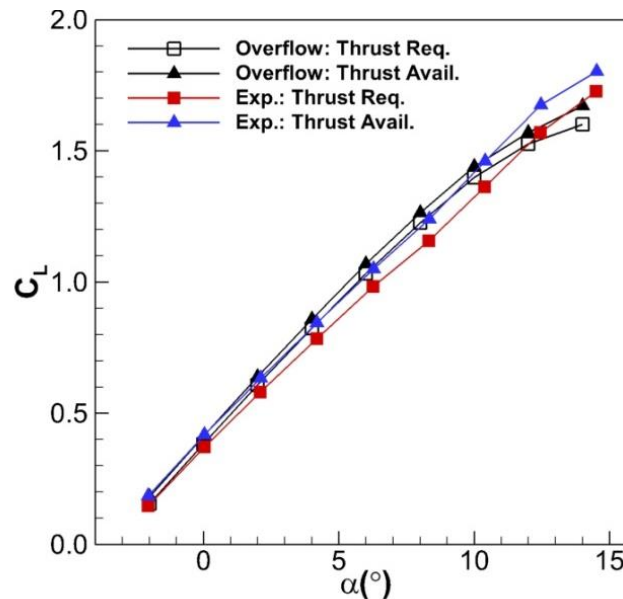
Thrust Required Results

- Again, Overall Exp. Pressures Match CFD Predictions Well
- No Large Fan-to-Fan Differences Observed
- Separated Region Upstream of Inlet Present for All Fans
- Outer Fan (Fan #1) Separated Region Larger
 - Fan #1 Flowfield Affected by Outer Baseline Section, Especially at Higher AOA's



Thrust Available Results

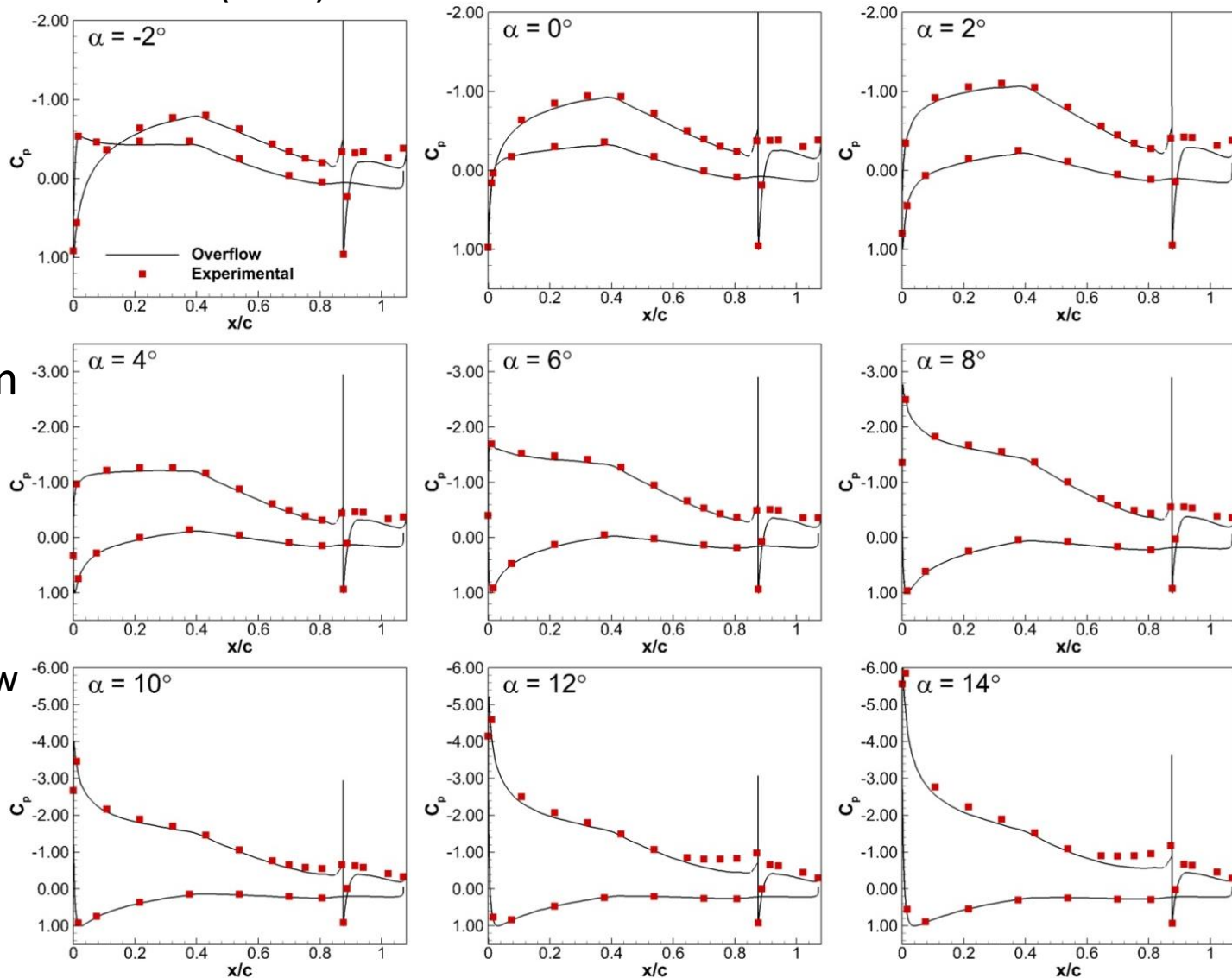
- Better C_L Match Than T_r Case
 - At $\alpha = 4^\circ$, $\Delta C_L = 0.03$
 - At $\alpha = 8^\circ$, $\Delta C_L = 0.06$
 - Better Agreement Tied to Increased Fan Mass Flow
- ΔC_L Between T_a - T_r
 - CFD $\Delta C_L = 0.04$
 - Exp. $\alpha = 4^\circ$, $\Delta C_L = 0.06$
 - Exp. $\alpha = 8^\circ$, $\Delta C_L = 0.09$
- T_a C_D Trends Similar as Observed For T_r
- ΔC_M Between T_a - T_r
 - CFD $\Delta C_M = 7\%$
 - $\Delta C_M = 9\%$



Thrust Available Results

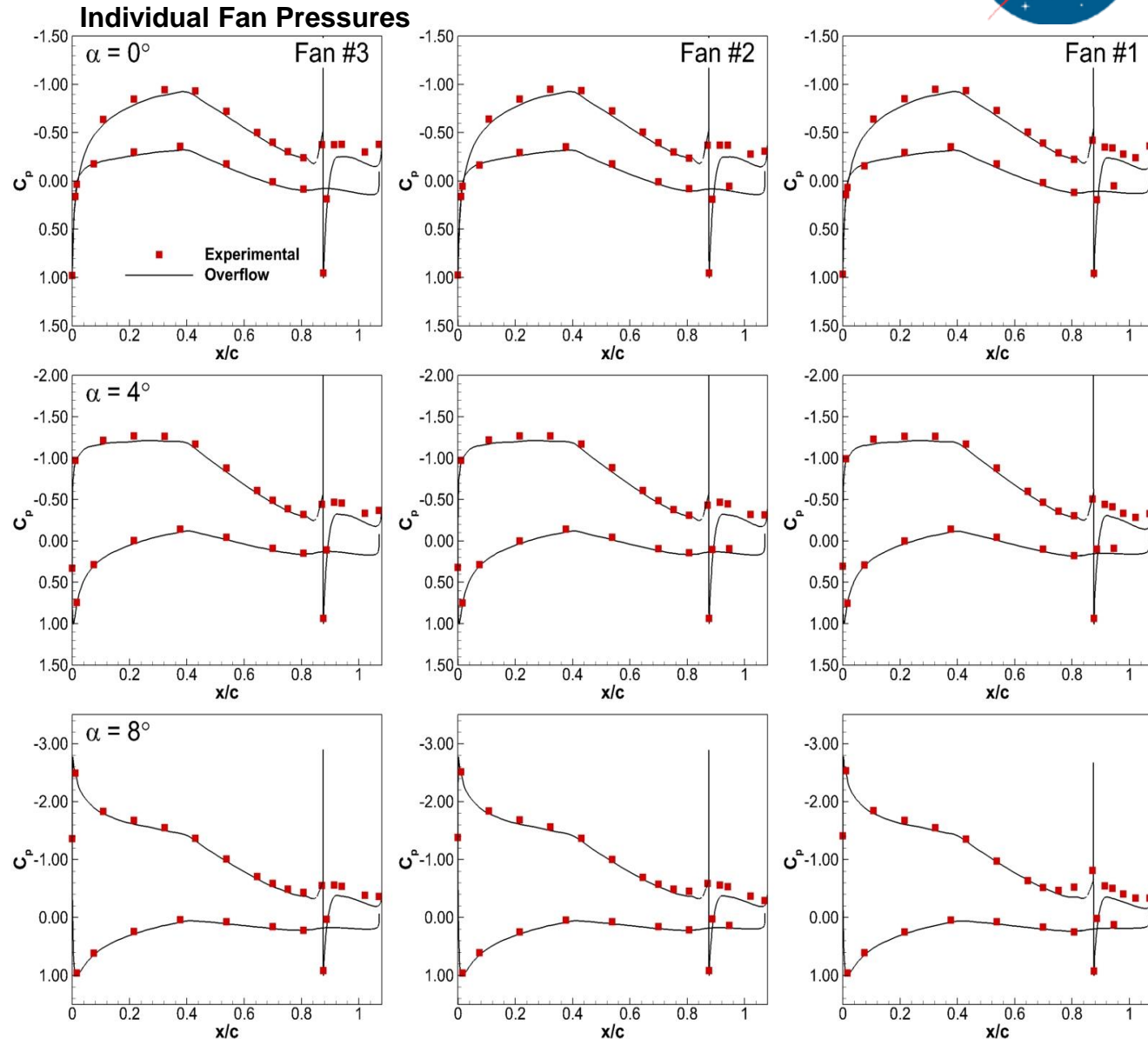
- Exp. Pressures Match CFD Well
- CFD Still Under Predicts Cowl Pressures
- Small Separated Region Upstream of Inlet For Mid AOAs at T_r Absent at T_a
 - Inlet Above Design \dot{m}
 - Accelerated Flow Reduces dP/dx
 - Separation Not Visible Until $\alpha=12^\circ$

Centerline (Fan #3) Pressures



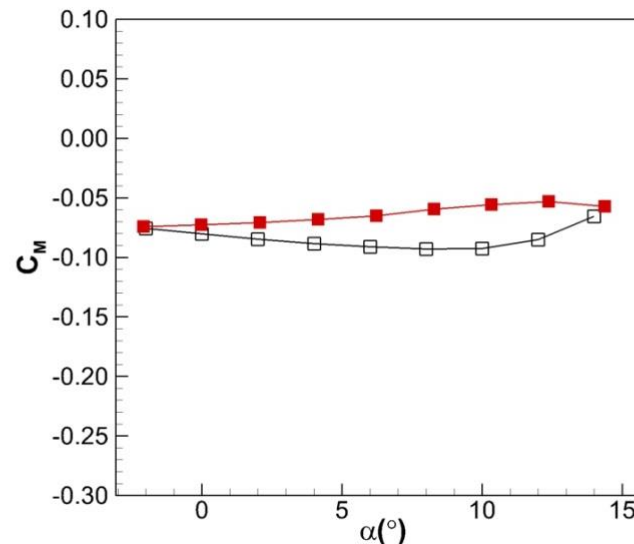
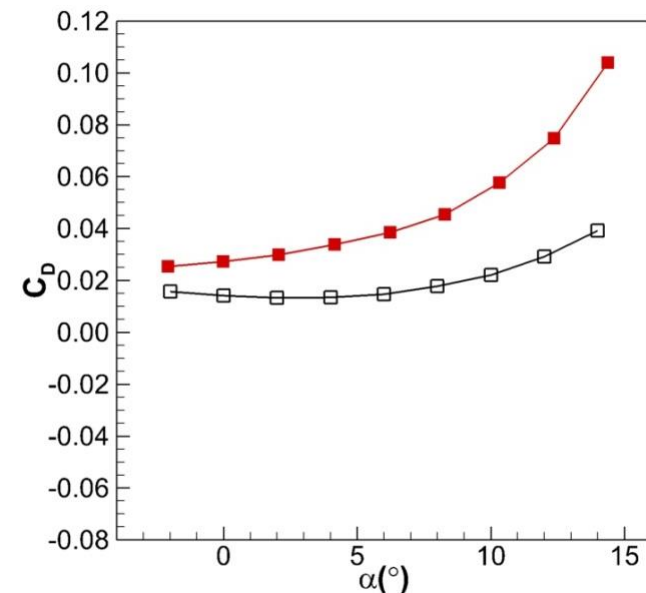
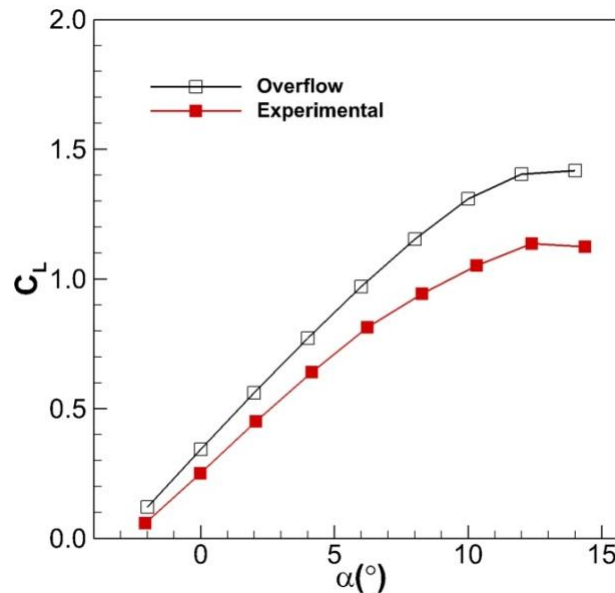
Thrust Available Results

- Exp. Pressures Match CFD Predictions Well
- No Large Fan-to-Fan Differences Observed
 - Increased $T_a \dot{m}$ Produces Excellent Fan-to-Fan Flow Symmetry
- Only Outer Fan (Fan #1) Affected by Baseline Section Separation at $\alpha=8^\circ$



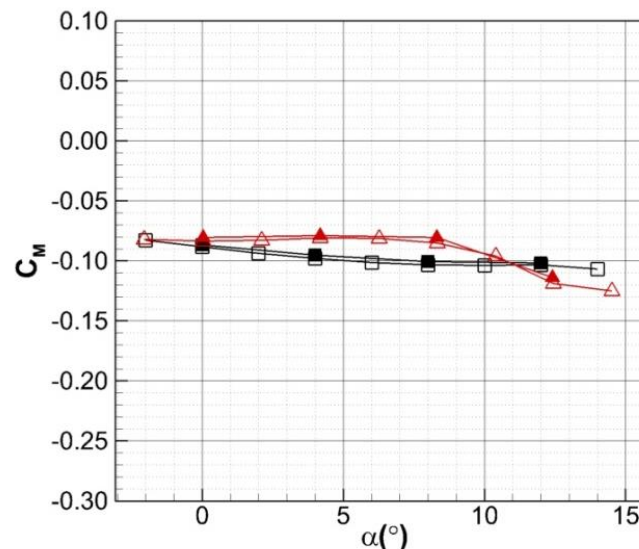
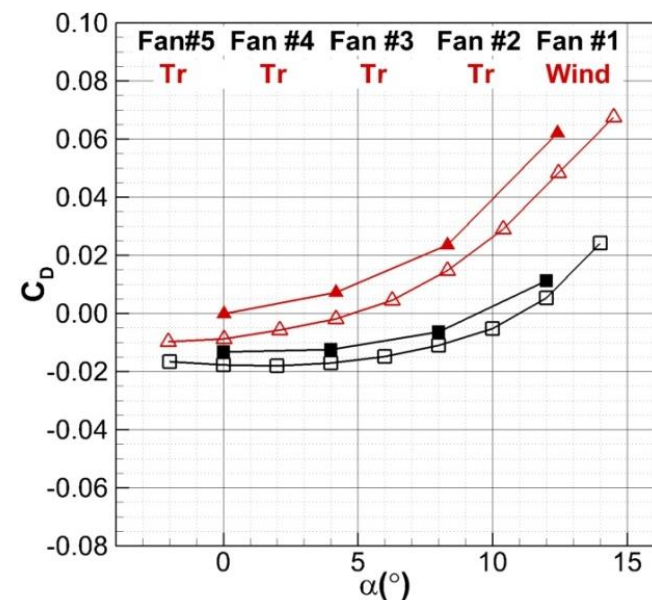
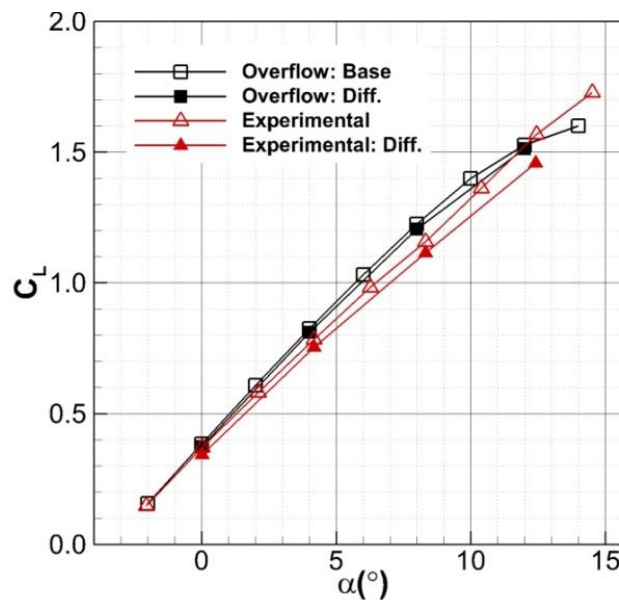
Windmill Results

- CFD Significantly Over Predicts C_L
 - Fan Blades Not Modelled in CFD
 - Exp. Fan Blades Did Not Rotate at Windmill Condition
 - Large Difference in Separation Between CFD and Exp. Case
 - C_D and C_M Show Similar Trends



T_r Diff. Thrust Results

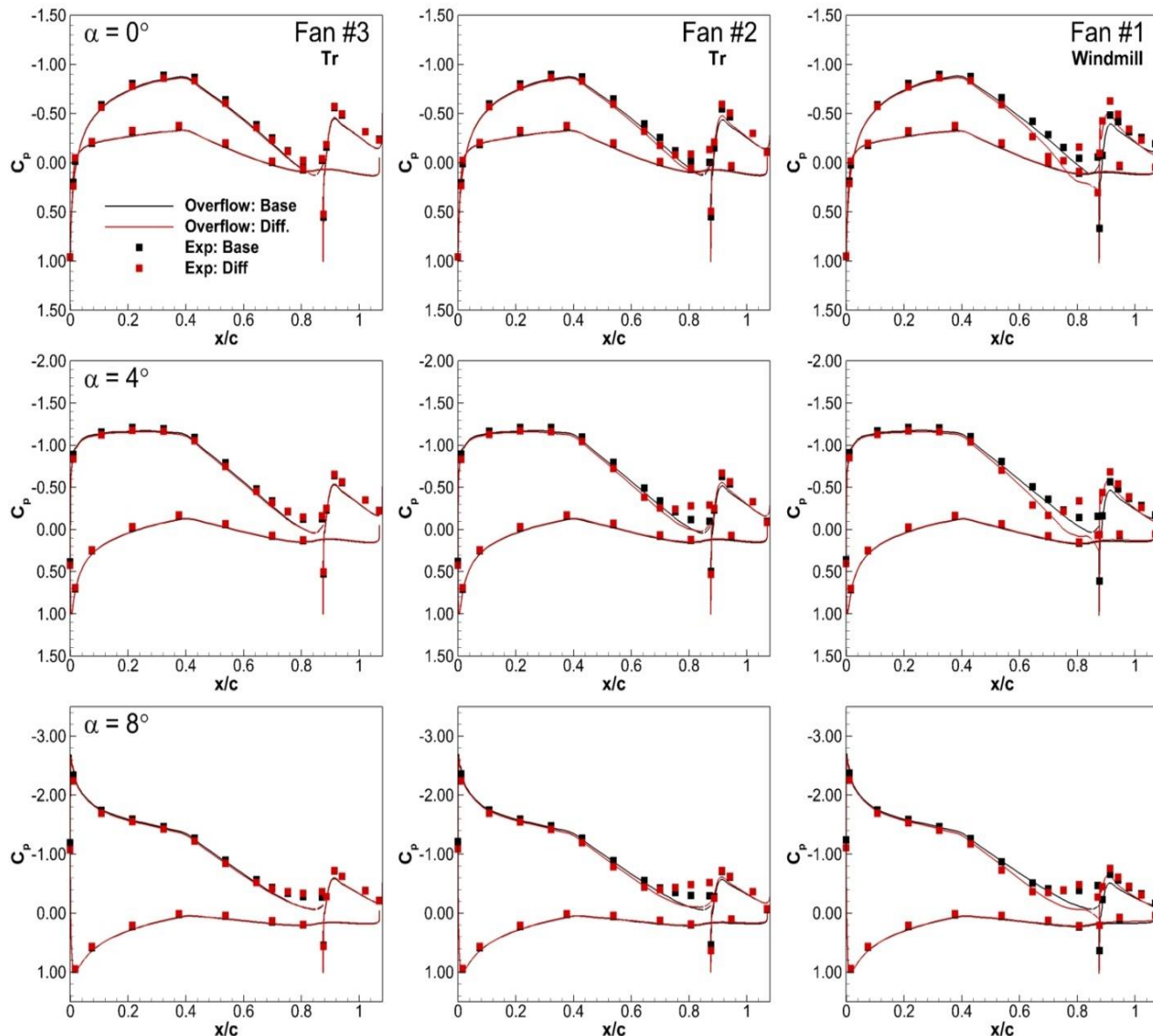
- Differential Thrust Primarily Affects C_D
 - Relatively Constant Offset in C_D With α
- Small Loss in C_L Between Baseline and Differential Thrust Case
 - CFD, $\Delta C_L = -0.015$
 - Exp., $\Delta C_L = -0.030$
 - Increased Exp. Loss Due to Higher Exp. Fan Windmill Blockage
- C_M Unaffected



T_r Diff. Thrust Results

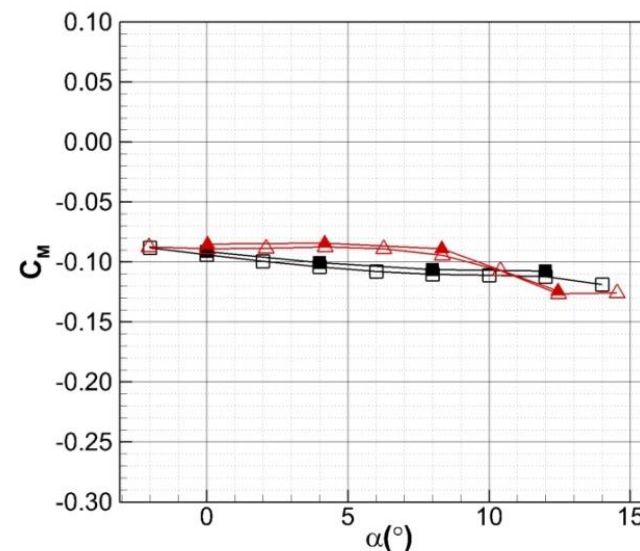
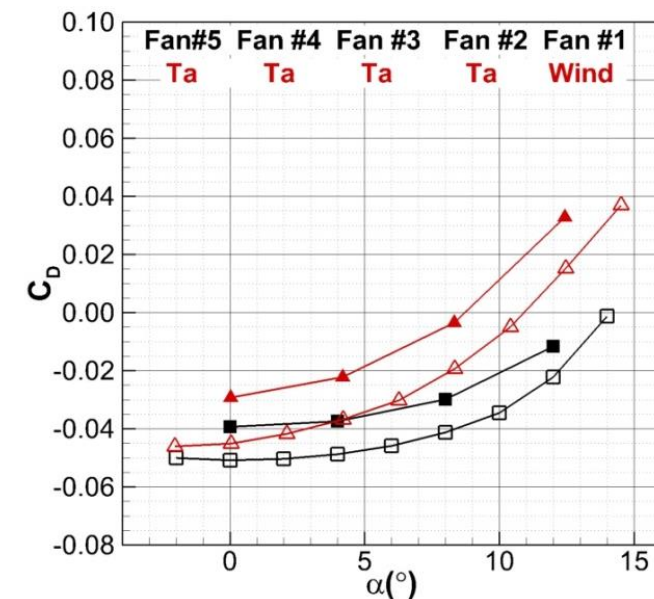
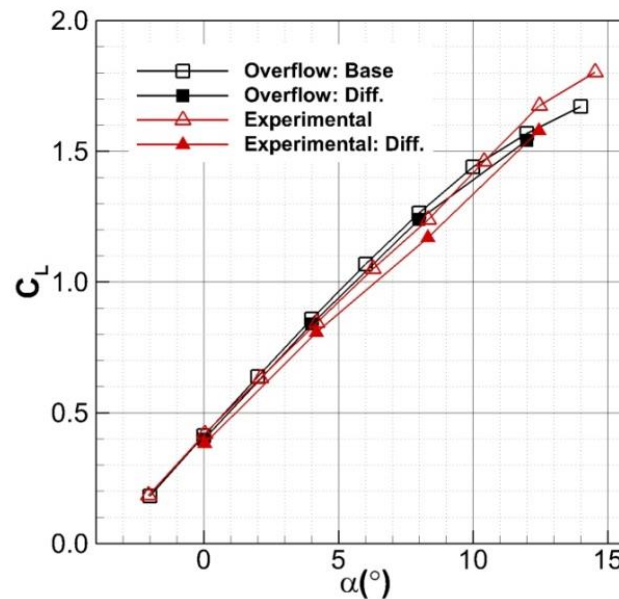
Individual Fan Pressures

- Exp. Pressures Match CFD Well With Exception of Sep. Upstream of Inlet at $\alpha=4^\circ, 8^\circ$
- Adjacent Fan Impact Limited To Region Just Upstream of Inlet
— Increased Sep.
- Center Fan (#3) Unaffected By Outer Fan Reduced Mass Flow
- Differential Thrust Effect Confined to Adjacent Fan



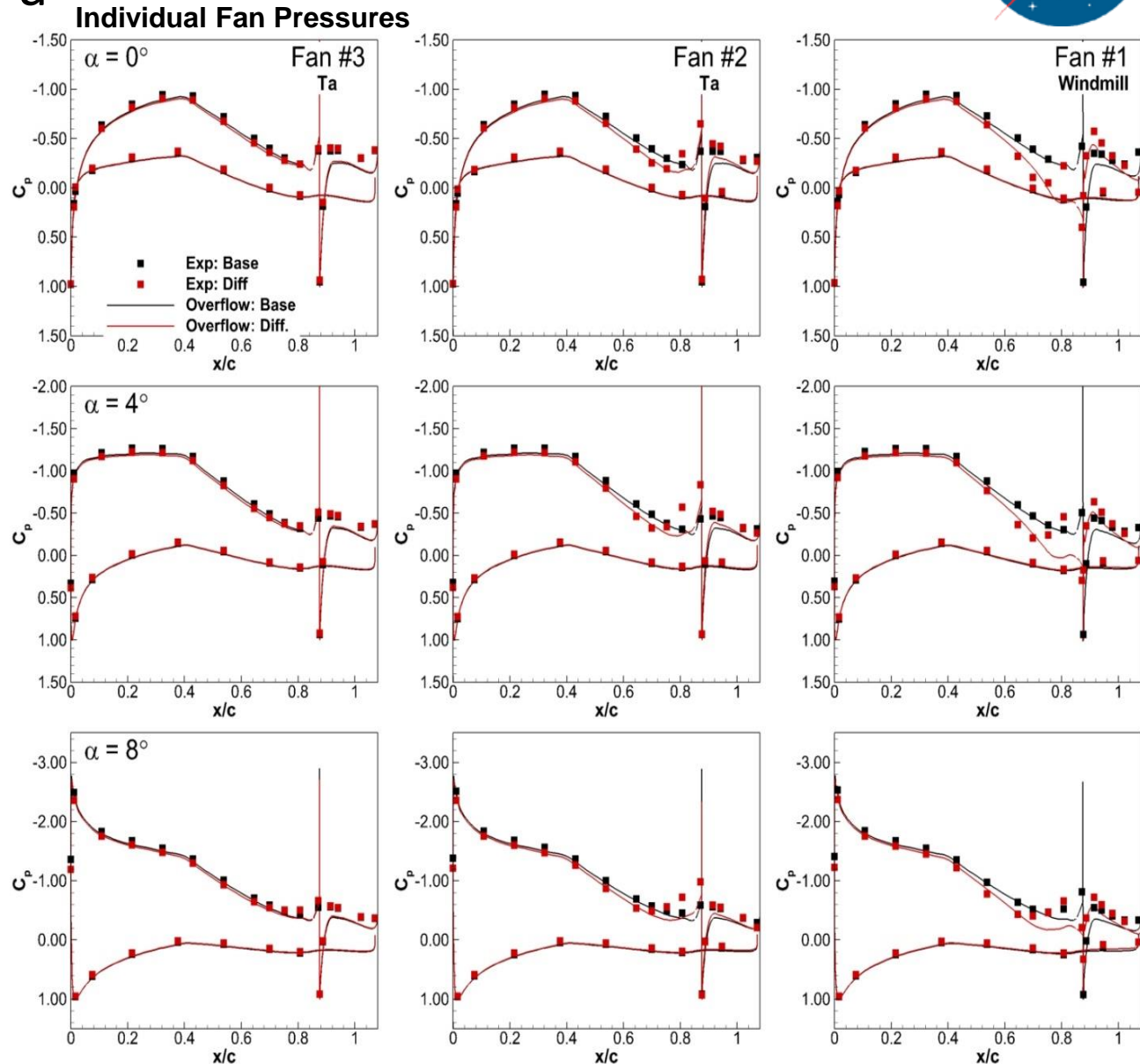
T_a Diff. Thrust Results

- Thrust Available Results Similar to Thrust Required, With Larger Effect
 - Larger Change in Mass Flow Between T_r -Windmill and T_a -Windmill
- Increased Loss in C_L Between Baseline and Differential Thrust Case
 - CFD, $\Delta C_L = -0.030$
Exp., $\Delta C_L = -0.050$
- C_M Unaffected



T_a Diff. Thrust Results

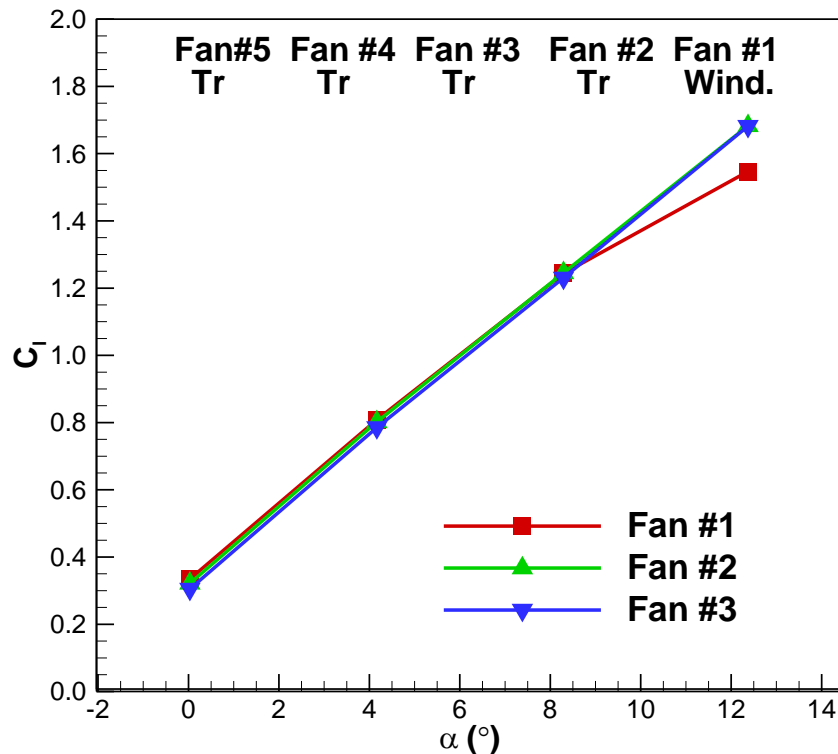
- Even Though $\Delta \dot{m}$ Larger For T_a-Windmill Case, Only Adjacent Fan Pressures Affected
- Impact on Adjacent Fan Limited To Region Just Upstream of Inlet



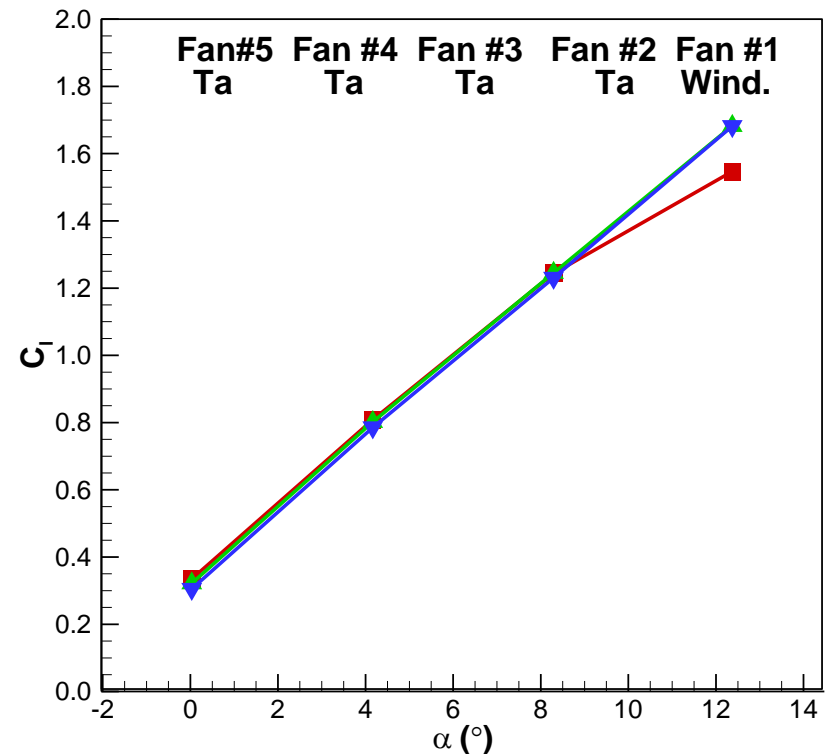
Diff. Thrust Results

- Integrated Sectional Lift Coefficient
 - Although Small Differences in Surface Pressures Upstream of the Inlet are Observed, Based on Discrete # of Taps Used the Primary Effect of Differential Thrust is Limited To Reduced Mass Flow Fan at High AOA

Thrust Required Case



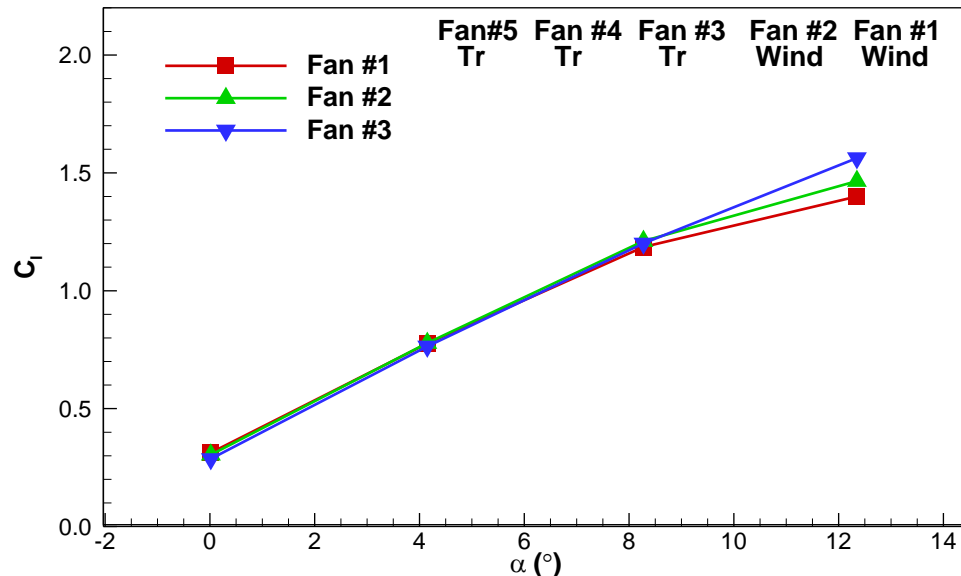
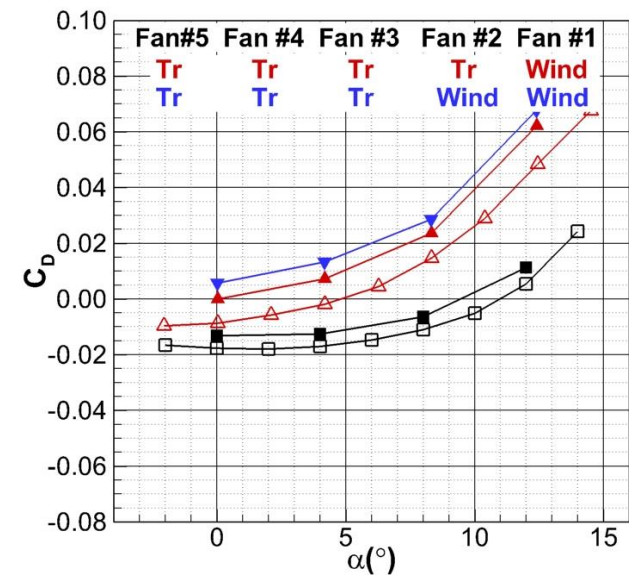
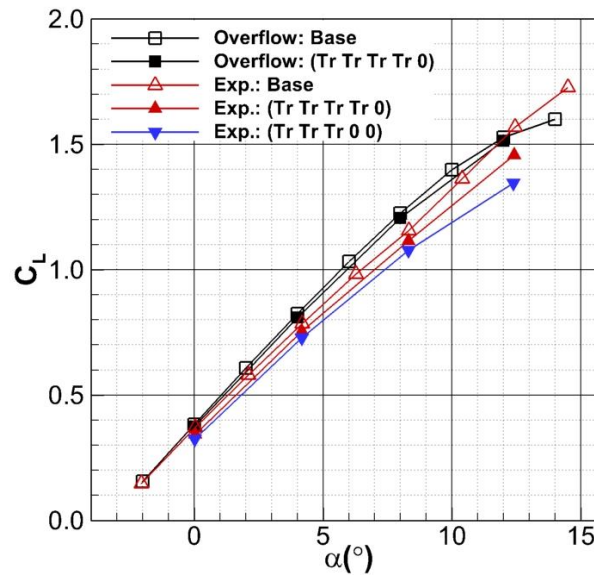
Thrust Available Case



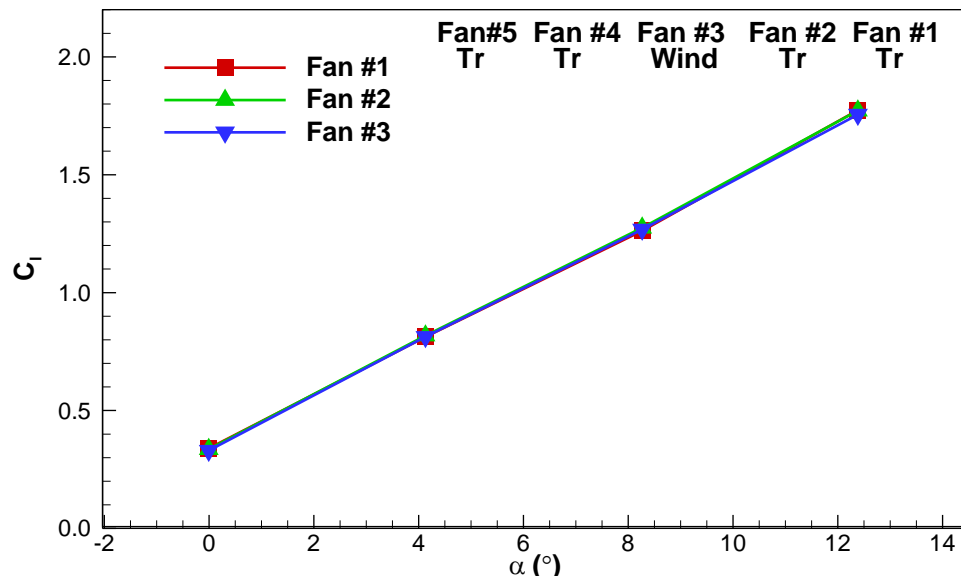
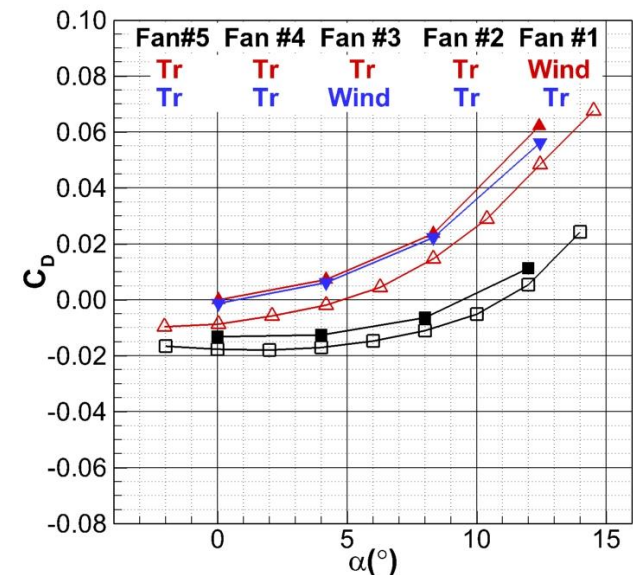
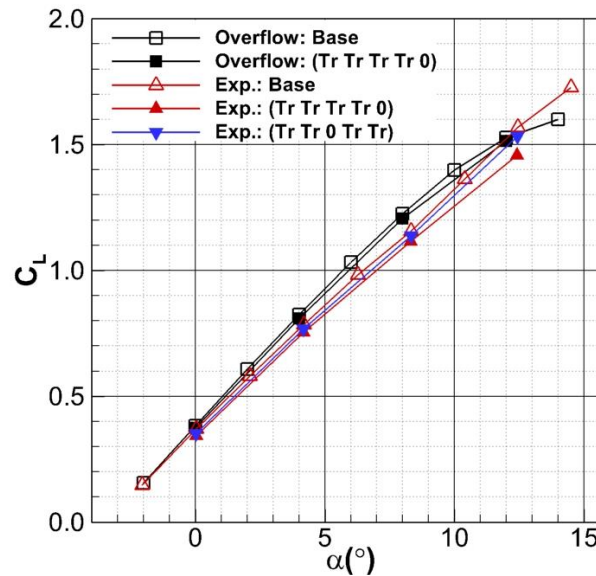
Multi-Fan Diff. Thrust



- Increasing # of Reduced Mass Flow Fans Increases Overall Effect
 - Larger Loss in C_L
 - Larger Increase in C_D
 - Effect Not Linear
- Most Significant Effect at High AOA Where Fan Section Interacts With Baseline Section Separation

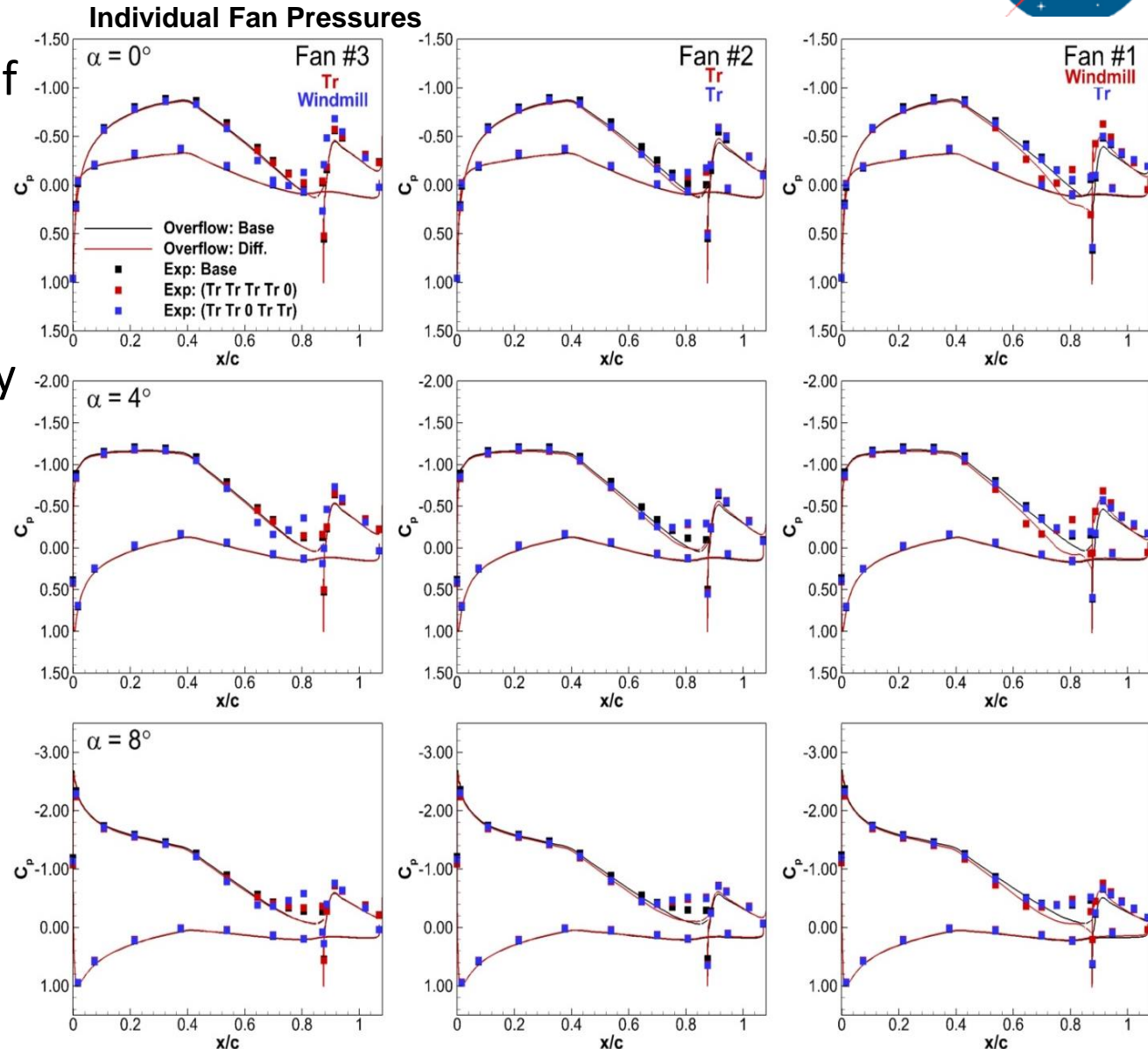


- Location of Reduced Mass Flow Fan Important
 - Other Than Increased C_D , Center Fan Windmill Shows Minimal Effect on Overall and Sectional Force and Moment Results
 - Outer Windmill Fans Interact With Baseline Section Flowfield and Separation While Center Fan is Shielded



Diff. Thrust Fan Location

- Although Location of Reduced Mass Flow Fan Important For Overall Force and Moment Results, Effect on Adjacent Fan Pressures Nearly Identical
- As With Other Differential Results, Reduced Mass Flow Effect Limited to Adjacent Fan



Exp. Conclusions

- Overall Experimental Results Compare Well to CFD Predictions
 - All Major Flowfield Trends and Features Present in CFD Observed In Experimental Results
- Variations in Thrust Level Between T_r and T_a Showed That While Differences in F&M Results Exist, They are Generally Smaller Than Anticipated
 - Increase in C_L With Thrust Level
 - CFD $\Delta C_L = 3\%-4\%$ Between the T_r and T_a Levels
 - Exp. $\Delta C_L = 5\%-6\%$ Between the T_r and T_a Levels
 - Increase in Nose Down C_M With Thrust Level
 - CFD $\Delta C_M = -7\%$ Between the T_r and T_a Levels
 - Exp. $\Delta C_M = -9\%$ Between the T_r and T_a Levels
 - Variations Smaller Than Previous 2D Predictions
 - 3D Geometry Has Large Relieving Effect
- Exp. Drag Higher Than Predicted For Both T_r and T_a Levels
 - External Motor Wire Routing, Motor Tail Cone, and Sidewall Effects
 - Increased Separation Upstream of Inlet at Moderate AOAs For T_r Case

Exp. Conclusions

- Both T_r and T_a Levels Showed Increases in Maximum Lift
 - No Loss in Suction Peak Pressures With Separation Upstream of Inlet
 - Attributed to Fan Cowl Upper Surface Remaining Attached Due to Jet Coanda Effect
- Differential Thrust Results Showed Several Interesting Features
- Primary Effect of Differential Thrust on Force and Moment Data is an Increase in C_D with a Slight Reduction in C_L
- Reduced Mass Flow Effects Limited to Adjacent Fan and do Not Propagate Beyond Adjacent Fan
- Increasing Number of Reduced Mass Flow Fans Increases Overall Effect on F&M
- Location of Reduced Mass Flow Fan Important - While Drag is Relatively Unaffected By Location, Lift is Affected:
 - Outer Reduced Mass Flow Fans Interact With Baseline Section Flowfield and Separation, Increasing Overall Effect
 - Inner Reduced Mass Flow Fans are Shielded by Neighboring Fans, Reducing Overall Effect

Program Conclusions

- 5 Fan BLI Pseudo 3D Model Designed, Developed, and Tested
 - Model Based on Flying Test Bed Geometry
- Considering Complexity of CFD and Experimental Models – Results Compare Well
- Thrust Angle Results Showed Most Efficient Design Does Not Replicate Baseline Section Lift Curve
 - Increased Thrust Angle Produces Large Drag and Moment Increase
- Thrust Level Coupling Smaller Than Anticipated
 - Thrust Level Does Influence Circulation
 - Level Smaller Than 2D Predictions
 - Judicious Choice of Thrust Angle Combined With 3D Relieving Effects
- Increased Maximum Lift For TeDP Powered Section
- Differential Results Showed Effect Primarily Limited to Drag
 - Effects do Not Propagate Beyond Adjacent Fan
 - Reduced Mass Flow Fan Location Important
- Although Fixed Inlet Design Can Provide Good Performance, a Moveable Inlet Lip Would Provide Much Larger Range of Separation Free Operation

Next Steps

- TeDP Concept Shows Significant Promise From Both an Aerodynamic and Systems Standpoint
 - Results Show Acceptable Levels of Aero/Propulsive Coupling
 - Differential Thrust Results Show Possibility of Yaw Control
- Program Next Steps Include:
 - Development of Flight Scale Systems
 - Multi-Fan Battery and Battery Management System
 - Multi-Fan Control System
 - Development of Flight Scale Wind Tunnel Test
 - 7'x10' or 14'x22' Scale Test
 - Structural Integration of Fan and Inlet/Nacelle Hardware To Test Bed Wing
 - Development and Test of a Movable Inlet Lip
 - Comparison of Added Complexity to Performance Benefits
 - Integration of Flight Scale Systems and Hardware Onto Flying Test Bed Aircraft

Dissemination

- CFD Design and Analysis Results Presented at 33rd AIAA Applied Aerodynamics Conference:
 - Kerho, M. F., “Aero-Propulsive Coupling of an Embedded, Distributed Propulsion System,” AIAA 2015-3162, paper presented at 33rd AIAA Applied Aerodynamics Conference, 22-26 June, 2015, Dallas, TX
- Program Final Briefing at NASA Armstrong Flight Research Center, Sept. 24th, 2015
- Experimental Results to be Presented at 34th AIAA Applied Aerodynamics Conference, June 2016, Washington DC